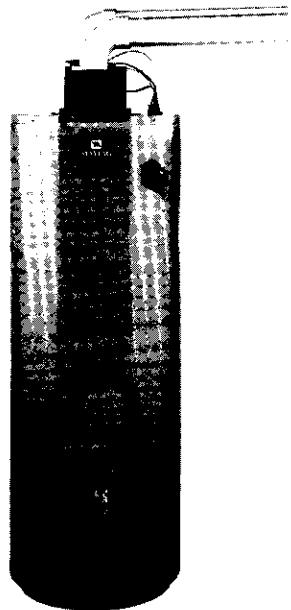


MAYTAG
Performa™

POWER DIRECT VENT GAS WATER HEATER USER'S GUIDE



For Your Safety

AN ODORANT IS ADDED TO THE GAS USED BY THIS WATER HEATER

WARNING: If the information in these instructions are not followed exactly, a fire or explosion may result, causing property damage, personal injury or death.

- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.
- WHAT TO DO IF YOU SMELL GAS**
 - Do not try to light any appliance.
 - Do not touch any electrical switch; do not use any phone in your building.
 - Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
 - If you can not reach your gas supplier, call the fire department.
- Installation and service must be performed by a qualified installer, service agency or the gas supplier.

▲ WARNING

Improper installation, adjustment, alteration, service or maintenance can cause DEATH, SERIOUS BODILY INJURY, OR PROPERTY DAMAGE. Refer to this manual for assistance or consult the local gas utility for further information.

▲ WARNING

Flammable vapors may be drawn by air currents from other areas of the structure to this appliance.

▲ WARNING

READ THE GENERAL SAFETY SECTION BEGINNING ON INSIDE COVER AND THEN THIS ENTIRE MANUAL BEFORE INSTALLING OR OPERATING THIS WATER HEATER.

Model Numbers

HJ640NBDVT
HJ640PBDVT
HJ650NBDVT
HJ650PBDVT
HJ675NRDVT
HJ675PRDVT

**FOR POTABLE WATER
HEATING ONLY**

**NOT SUITABLE FOR
SPACE HEATING**

**NOT FOR USE IN
MANUFACTURED
(MOBILE) HOMES**

Caution:
**Read and Follow All
Safety Rules and
Operating Instructions
Before First Use of
This Product.**

Save this Manual for Future Reference.

Safety Instructions

▲ WARNING

Improper installation, adjustment, alteration, service or maintenance can cause DEATH, SERIOUS BODILY INJURY, OR PROPERTY DAMAGE. Refer to this manual for assistance consult your local gas utility or call Maytag Customer Service at 1-800-788-8899 for an authorized servicer for further information.

▲ WARNING

WATER HEATERS EQUIPPED FOR ONE TYPE GAS ONLY: This water heater is equipped for one type gas only. Check the model rating plate near the gas control valve for the correct gas. **DO NOT USE THIS WATER HEATER WITH ANY GAS OTHER THAN THE ONE SHOWN ON THE MODEL RATING PLATE.** Failure to use the correct gas can cause problems which can result in DEATH, SERIOUS BODILY INJURY, OR PROPERTY DAMAGE. If you have any questions or doubts consult your gas supplier or local utility.

▲ WARNING

INSTALLATIONS IN AREAS WHERE FLAMMABLE LIQUIDS (VAPORS) ARE LIKELY TO BE PRESENT OR STORED (GARAGES, STORAGE, AND UTILITY AREAS, ETC): Flammable liquids (such as gasoline, solvents, propane (LP) or butane, etc.), all of which emit flammable vapors, may be improperly stored or used in such areas. The gas water heater ignitor or main burner can ignite such vapors. The resulting flashback and fire can cause death or serious burns to anyone in the area, as well as property damage.

If installation in such areas is your only option, then the installation must be accomplished in a way that the ignitor and main burner flame are elevated from the floor at least 18 inches. While this may reduce the chances of flammable vapors from a floor spill being ignited, gasoline and other flammable substances should never be stored or used in the same room or area containing a gas water heater or other open flame or spark producing appliance.

NOTE: Flammable vapors may be drawn by air currents from other areas of the structure to the appliance.

▲ WARNING

If this water heater will be used in beauty shops, barber shops, cleaning establishments, or self-service laundries with dry cleaning equipment, it is imperative that the water heater or water heaters be installed so that combustion and ventilation air be taken from outside these areas. Refer to the "Locating The New Water Heater" section of this manual and also the latest edition of the National Fuel Gas Code, ANSI Z223.1, also referred to as NFPA 54 for specifics provided concerning air required.

▲ WARNING

A fire can start if combustible materials such as clothing, cleaning materials, or flammable liquids are placed against or next to the water heater.

▲ WARNING

At the time of manufacture this water heater was provided with a combination temperature-pressures relief valve certified by a nationally recognized testing laboratory that maintains periodic inspection of production of listed equipment or materials, as meeting the requirements for Relief Valves and Automatic Gas Shutoff Devices for Hot Water Supply Systems, and the latest edition of ANSI Z21.22 and the code requirements of ASME. If replaced, the valve must meet the requirements of local codes, but not less than a combination temperature and pressure relief valve certified as meeting the requirements for Relief Valves and Automatic Gas Shutoff Devices for Hot Water Supply Systems, ANSI Z21.22 by a nationally recognized testing laboratory that maintains periodic inspection of production of listed equipment or materials.

The valve must be marked with a maximum set pressure not to exceed the marked hydrostatic working pressure of the water heater (150 lbs./sq. in.) and a discharge capacity not less than the water heater input rate as shown on the model rating plate. (Electric heaters - watts divided by 1000 x 3415 equal BTU/Hr. rate.)

Your local jurisdictional authority, while mandating the use of a temperature-pressure relief valve complying with ANSI Z21.22 and ASME, may require a valve model different from the one furnished with the water heater. Compliance with such local requirements must be satisfied by the installer or end user of the water heater with a locally prescribed temperature-pressure relief valve installed in the designated opening in the water heater in place of the factory furnished valve.

For safe operation of the water heater, the relief valve must not be removed from its designated opening or plugged.

The temperature-pressure relief valve must be installed directly into the fitting of the water heater designated for the relief valve. Position the valve downward and provide tubing so that any discharge will exit only within 6 inches above, or at any distance below the structural floor. Be certain that no contact is made with any live electrical part. The discharge opening must not be blocked or reduced in size under any circumstances. Excessive length, over 30 feet, or use of more than four elbows can cause restriction and reduce the discharge capacity of the valve.

No valve or other obstruction is to be placed between the relief valve and the tank. Do not connect tubing directly to discharge drain unless a 6" air gap is provided. To prevent bodily injury, hazard to life, or property damage, the relief valve must be allowed to discharge water in quantities should circumstances demand. If the discharge pipe is not connected to a drain or other suitable means, the water flow may cause property damage.

The Discharge Pipe:

- Must not be smaller in size than the outlet pipe size of the valve, or have any reducing couplings or other restrictions.
- Must not be plugged or blocked.
- Must be of material listed for hot water distribution.
- Must be installed so as to allow complete drainage of both the temperature-pressure relief valve, and the discharge pipe.
- Must terminate at an adequate drain.
- Must not have any valve between the relief valve and tank.

Safety Instructions

▲ WARNING

Do not install in a confined area such as a closet, unless you provide ventilation air as shown in the "Locating The New Water Heater" section. Never obstruct the flow of ventilation air. If you have any doubts or questions at all, call your gas company. Failure to provide ventilation air can result in a fire or explosion and can cause DEATH, SERIOUS BODILY INJURY, OR PROPERTY DAMAGE.

▲ WARNING

This water heater must not be installed directly on carpeting. Carpeting must be protected by a metal or wood panel beneath the appliance extending beyond the full width and depth of the appliance by at least 3 inches (76.2mm) in any direction, or if the appliance is installed in an alcove or closet, the entire floor must be covered by the panel. Failure to heed this warning may result in a fire hazard.

▲ WARNING

HOTTER WATER CAN SCALD: Water heaters are intended to produce hot water. Water heated to a temperature which will satisfy clothes washing, dish washing, and other sanitizing needs can scald and permanently injure you upon contact. Some people are more likely to be permanently injured by hot water than others. These include the elderly, children, the infirm, or physically/mentally handicapped. If anyone using hot water in your home fits into one of these groups or if there is a local code or state law requiring a certain temperature water at the hot water tap, then you must take special precautions. In addition to using the lowest possible temperature setting that satisfies your hot water needs, a means such as a mixing valve, should be used at the hot water taps used by these people or at the water heater. Mixing valves are available at plumbing supply or hardware stores. Follow manufacturers instructions for installation of the valves. Before changing the factory setting on the thermostat, read the "Temperature Regulation" section in this manual.

▲ WARNING

The power direct vent water heater requires its own (separate) venting system. It cannot be connected to an existing vent pipe or chimney. It must be terminated to the outdoors. Failure to properly install the venting system can result in asphyxiation, a fire or explosion and can cause DEATH, SERIOUS BODILY INJURY, OR PROPERTY DAMAGE.

▲ WARNING

No vent damper installation is compatible with this power vented water heater design. No vent damper, whether it is operated thermally or otherwise is to be installed on this power direct vented water heater. Alteration of any part of the factory-furnished vent assembly could result in improper operation due to restriction of flue gases, spillage of flue gases and may cause carbon monoxide poisoning.

▲ WARNING

Soot build-up indicates a problem that requires correction before further use. Turn "OFF" gas to water heater and leave "OFF" until repairs are made, because failure to correct the cause of the soot can result in a fire or explosion causing DEATH, SERIOUS BODILY INJURY, OR PROPERTY DAMAGE.

▲ WARNING

- The appliance and its individual shutoff valve must be disconnected from the gas supply piping system during any pressure testing of the gas system at test pressures in excess of 1/2 pound per square inch (3.5kPa).
- The appliance must be isolated from the gas supply piping system by closing its individual manual shutoff valve during any pressure testing of the gas supply piping system at test pressures equal or less than 1/2 pound per square inch (3.5kPa).

▲ WARNING

BEFORE LIGHTING [PROPANE (L.P.) GAS WATER HEATERS]: Propane (L.P.) gas is heavier than air. Should there be a leak in the system, the gas will settle near the ground. Basements, crawl spaces, skirted areas under manufactured (mobile) homes (even when ventilated), closets and areas below ground level will serve as pockets for the accumulation of this gas. Before attempting to operate the water heater or turning on a nearby electrical light switch, be absolutely sure there is no accumulated gas in the area. Search for odor of gas by sniffing at ground level in the vicinity of the appliance. If odor is detected, follow steps indicated at "For Your Safety" on the cover page of this manual then leave the premises.

▲ WARNING

Chemical vapor corrosion of the flue and vent system may occur if air for combustion contains certain chemical vapors. Spray can propellants, cleaning solvents, refrigerator and air conditioner refrigerants, swimming pool chemicals, calcium and sodium chloride, waxes, bleach, and process chemicals are typical compounds which are potentially corrosive.

▲ WARNING

Obstructed or deteriorated vent systems may present a serious health risk or asphyxiation.

Safety Instructions

▲ WARNING

The water heater must be properly vented to the outdoors. Never operate the water heater unless it is vented to the outdoors and has adequate air supply to avoid risks of improper operation, explosion or asphyxiation.

▲ WARNING

Minimum clearances between the water heater and combustible construction are 0" at the sides and rear, 6" at the front, and 0" from the vent pipe. Clearance from the top of the jacket is 14" on most models. Note that a lesser dimension may be allowed on some models. Refer to the label on the water heater adjacent to the gas control valve for all clearances.

▲ WARNING

Flood damage to a water heater may not be readily visible or immediately detectible. However, over a period of time a flooded water heater will create dangerous conditions which can cause DEATH, SERIOUS BODILY INJURY, OR PROPERTY DAMAGE. Contact the Maytag dealer from whom the appliance was purchased or call Maytag Customer Service at 1-800-788-8899 for an authorized servicer to replace a flooded water heater. Do not attempt to repair the unit! It must be replaced!

▲ WARNING

HYDROGEN GAS: Hydrogen gas can be produced in a hot water system that has not been used for a long period of time (generally two weeks or more). Hydrogen gas is extremely flammable and explosive. To prevent the possibility of injury under these conditions, we recommend the hot water faucet be opened for several minutes at the kitchen sink before any electrical appliances which are connected to the hot water system are used (such as a dishwasher or washing machine). If hydrogen gas is present, there will probably be an unusual sound similar to air escaping through the pipe as the hot water faucet is opened. There must be no smoking or open flame near the faucet at the time it is open.

▲ WARNING

INSULATING JACKETS: When installing an external water heater insulation jacket on a gas water heater:

- DO NOT cover the temperature-pressure relief valve.
- DO NOT put insulation over any part of the top of the gas water heater.
- DO NOT put insulation over the gas control valve or gas control valve/burner cover, or any access areas to the burner.
- DO NOT let insulation around the gas water heater to get within 8 inches of the floor (access for servicing the burner).
- DO NOT cover or remove operating instructions, and safety related warning labels and materials affixed to the water heater.

Failure to heed this will result in the possibility of a fire or explosion.

▲ WARNING

Vent termination must not be within 4 feet of any items such as gas meters, gas valves or other gas regulating equipment.

▲ CAUTION

WATER HEATERS EVENTUALLY LEAK: Installation of the water heater must be accomplished in such a manner that if the tank or any connections should leak, the flow of water will not cause damage to the structure. For this reason, it is not advisable to install the water heater in an attic or upper floor. When such locations cannot be avoided, a suitable drain pan should be installed under the water heater. Drain pans are available at your local hardware store. Such a drain pan must have a minimum length and width of at least 2 inches greater than the water heater dimensions and must be piped to an adequate drain. Drain pan depth must allow access to the outer doors for servicing the ignitor and burner. Under no circumstances is the manufacturer to be held liable for any water damage in connection with this water heater.

Table of Contents

Safety Instructions	2-4
Table of Contents	5
Customer Information	6
Product Specifications	6
Accessories and Tools Needed	7
Materials Needed	7
Basic Tools	7
Instructions for Installation	8-24
Removing the Old Water Heater	8
Typical Installation	9
Locating the New Water Heater	10-11
Combustion Air and Exhaust	11
Venting Clearances	11-12
Water Piping	13
Temperature-Pressure Relief Valve	14
Filling the Water Heater	15
Wiring	15-16
Venting	17-21
Gas Piping	22-23
Installation Checklist	24
Instructions for Operation	25-28
Operating	25-27
Temperature Regulation	28
Service and Maintenance	29-31
Venting System Inspection	29
Oiling Instructions	29
Burner Inspection	29
Burner Cleaning	29
L.P. Gas Control Valve and Burner Assembly Replacement Information	30
Draining	30
Temperature-Pressure Relief Valve Operation	31
Drain Valve Washer Replacement	31
Housekeeping	31
Service	31
Troubleshooting	32-39
Start Up Conditions	32
Condensation	32
Smoke/Odor	32
Thermal Expansion	32
Strange Sounds	32
Operational Conditions	33-34
Smelly Water	33
"Air" in Hot Water Faucet's	33
High Temperature Shut Off System	33
Venting Manual Reset Switch	33
Not Enough Hot Water	34
Water is too Hot	34
Leakage Checkpoints	35
Thermostat and Gas Supply Check	36
Electrical System Check	37-39
Repair Parts List	40-41
Warranty	44

Customer Information

Thank You for purchasing a Maytag water heater. Properly installed and maintained, it should give you years of trouble free service. It is strongly suggested that this new water heater be professionally installed, contact Maytag Customer Service (1-800-788-8899) for recommended installers.

Abbreviations Found In This Instruction Manual

CSA - Canadian Standards Association

NFPA - National Fire Protection Association

ANSI - American National Standards Institute

▲ WARNING

This gas-fired water heater is design certified by CSA INTERNATIONAL under American National Standard/CSA Standard for Gas Water Heaters ANSI Z21.10.1 • CSA 4.1 (latest edition). The installation must conform with this manual, Local Codes and with the latest edition of the National Fuel Gas Code, ANSI Z223.1.

This publication is available from your local government or public library, gas company, or by writing NFPA, Batterymarch Park, Quincy, MA 02269.

- Read the "Safety Instructions" section, pages 2, 3 and 4 of this manual first and then the entire manual carefully. If you don't follow the safety rules, the water heater will not operate properly. It could cause DEATH, SERIOUS BODILY INJURY AND/OR PROPERTY DAMAGE.
- This manual contains instructions for the installation, operation, and maintenance of the gas-fired water heater. It also contains warnings through out the manual that you must read and be aware of. All warnings and all instructions are essential to the proper operation of the water heater and your safety.

Since we cannot put everything on the first few pages, **READ THE ENTIRE MANUAL BEFORE ATTEMPTING TO INSTALL OR OPERATE THE WATER HEATER.**

- The installation must conform with the instructions in this manual; gas company rules; and Local Codes, or in the absence of Local Codes, with the latest edition of the National Fuel Gas code, ANSI Z223.1, also referred to as NFPA 54. This publication is available from your local government or public library or gas company or by writing NFPA, Batterymarch Park, Quincy, MA 02269.
- After reading this manual you have any questions or do not understand any portion of the instructions, call Maytag Customer Service at 1-800-788-8899 for an authorized servicer.
- Carefully plan the place where you are going to put the water heater. Correct combustion, vent action, and vent pipe installation are very important in preventing death from possible carbon monoxide poisoning and fires. Examine the location to ensure the water heater complies with the "Locating the New Water Heater" section in this manual.
- For California installation this water heater must be braced, anchored, or strapped to avoid falling or moving during an earthquake. See instructions for correct installation procedures. Instructions may be obtained from your local dealer, wholesaler, public utilities or California Office of the State Architect, 400 P Street, Sacramento, CA 95814.
- Massachusetts Code requires this water heater to be installed in accordance with Massachusetts 248-CMR 2.00: State Plumbing Code and 248-CMR 5.00.
- Complies with SCAQMD rule #1121 and districts having equivalent NO_x requirements.

Product Specifications

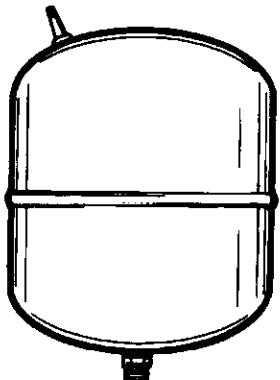
*Model	HJ640NBDVT	HJ640PBDVT	HJ650NBDVT	HJ650PBDVT	HJ675NRDVT	HJ675PRDVT
Tank Capacity In Gallons	40	40	50	50	75	75
Type of Gas	Natural	Propane	Natural	Propane	Natural	Propane
B.T.U. rate	40,000	36,000	40,000	38,000	70,000	65,000
Recovery Rate In Gals Per Hr. @ 90°F Rise	41.0	37.0	41.0	39.0	72.0	66.0
Intake Air & Exhaust Vent Pipes	3"	3"	3"	3"	3"	3"
Diameter	21"	21"	21"	21"	26 ¹ / ₄ "	26 ¹ / ₄ "
Height To Top of Blower	57"	57"	65 ¹ / ₂ "	65 ¹ / ₂ "	69 ¹ / ₂ "	69 ¹ / ₂ "

*High altitude models have a B.T.U./Recovery Rate 10% less than shown.

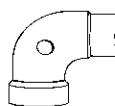
Accessories and Tools Needed

Accessories

To simplify the installation Maytag has available the installation parts shown below. You may or may not need all of these accessories depending on your type of installation. Call Maytag Customer Service at 1-800-788-8899 for an authorized installer.



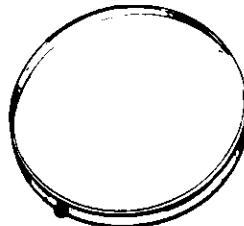
EXPANSION TANKS FOR THERMAL EXPANSION
CONDITIONS AVAILABLE IN 2 GALLON (PART NUMBER 66001013) AND 5 GALLON (PART NUMBER 66001014) CAPACITY



ABS VENT ELBOW



ABS VENT EXTENSION

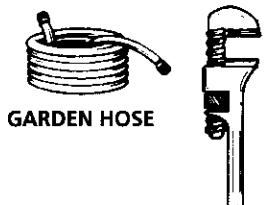


DRAIN PANS AVAILABLE IN 22" DIAMETER (PART NUMBER 66001011) FOR WATER HEATERS HAVING A DIAMETER 20" OR LESS, 24" DIAMETER (PART NUMBER 66001105) FOR WATER HEATERS HAVING A DIAMETER 22" OR LESS AND AVAILABLE IN 28" DIAMETER (PART NUMBER 66001012) FOR WATER HEATERS HAVING A DIAMETER 26" OR LESS

Tools

You may or may not need all of these tools, depending on your type of installation. These tools can be purchased at your local hardware store.

- **Pipe Wrenches (2) 14"**
- **Screwdriver**
- **Tin Snips**
- **6 Foot Tape of Folding Rule**
- **Garden Hose**
- **Drill**
- **Pipe dope or Teflon Tape**



GARDEN HOSE



**ROLL OF TEFLOON TAPE
(USE ONLY ON WATER CONNECTIONS)**



6 FOOT TAPE



SLOT-HEAD SCREWDRIVER



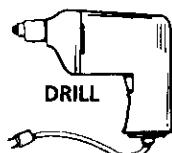
PHILLIPS SCREWDRIVER



**PIPE DOPE (SQUEEZE TUBE)
(USE FOR WATER AND GAS CONNECTIONS)**



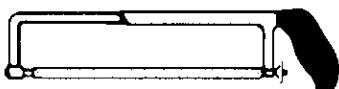
TIN SNIPS



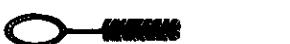
DRILL

ADDITIONAL TOOLS NEEDED WHEN SWEAT SOLDERING

- **Tubing Cutters or Hacksaw**
- **Propane Torch**
- **Soft Solder**
- **Solder Flux**
- **Emery Cloth**
- **Wire Brushes**



HACKSAW



3/4" WIRE BRUSH



1/2" WIRE BRUSH



PROPANE TORCH



**ROLL OF LEAD FREE
SOFT SOLDER**



**ROLL OF EMERY
CLOTH**



SOLDER FLUX



TUBING CUTTER

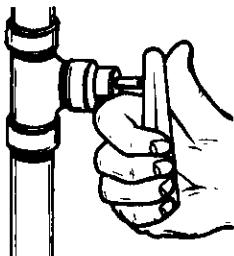
Instructions for Installation

Removing the Old Water Heater

① Turn "OFF" the gas supply to the water heater.

▲ WARNING

If the main gas line shutoff serving all gas appliances is used, also shut "OFF" the gas at each appliance. Leave all gas appliances shut "OFF" until the water heater installation is complete.

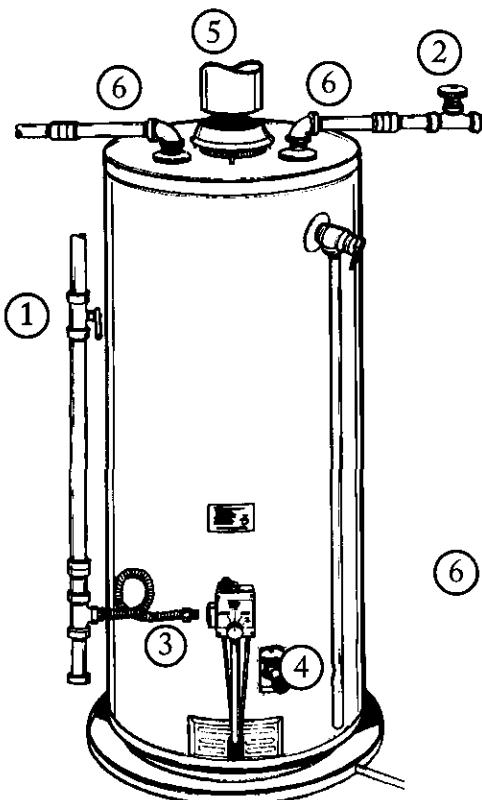
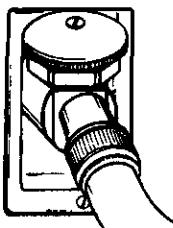


② Turn "OFF" the water to the water heater. Some installations require that the water be turned off to the entire house.



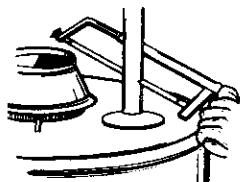
③ Check again to make sure the gas supply is "OFF" to the water heater. Then disconnect the gas supply connection from the gas control valve.

④ Attach a hose to the water heater drain valve and put the other end in a floor drain or outdoors. Open the water heater drain valve. Open a nearby hot water faucet which will relieve pressure in the water heater and speed draining.

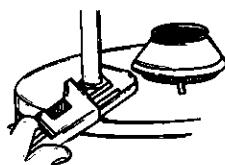


⑤ Disconnect the vent pipe from the draft hood or blower assembly where they connect to the water heater. In most installations the vent pipe can be lifted off after any screw or other attached devices are removed. The new water heater has a blower assembly which must be used for proper operation.

⑥ a. If you have copper piping to the water heater, the two copper water pipes can be cut with a hacksaw approximately four inches away from where they connect to the water heater. This will avoid cutting off the pipes too short. Additional cuts can be made later if necessary. Disconnect the temperature-pressure relief valve drain line. When the water heater is drained, disconnect the hose from the drain valve. Close the drain valve. The water heater is now completely disconnected and ready to be removed.



⑥ b. If you have galvanized pipe to the water heater, loosen the two galvanized pipes with a pipe wrench at the union in each line. Also disconnect the piping remaining to the water heater. These pieces should be saved since they may be needed when reconnecting the new water heater. Disconnect the temperature-pressure relief valve drain line. When the water heater is drained, disconnect the hose from the drain valve. Close the drain valve. The water heater is now completely disconnected and ready to be removed.



▲ WARNING

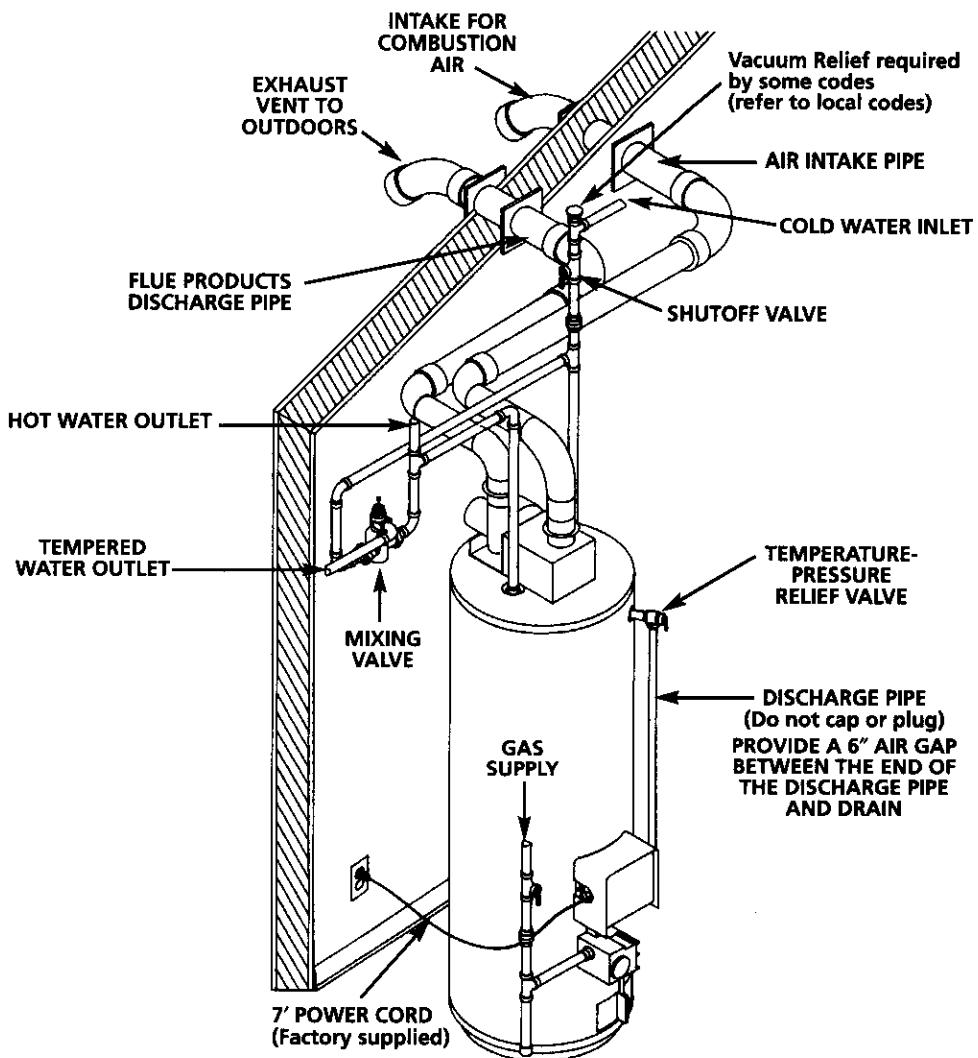
The water passing out of the drain valve may be extremely hot. To avoid being scalded, make sure all connections are tight and that the water flow is directed away from any person.

▲ CAUTION

Mineral buildup or sediment may have accumulated in the old water heater. This causes the water heater to be much heavier than normal and this residue, if spilled out, could cause staining.

Instructions for Installation (cont'd)

TYPICAL INSTALLATION



This appliance has been design certified as complying with American National Standard/CSA Standard for water heaters and is considered suitable for:

Water (Potable) Heating: All models are "considered suitable for water (potable) heating."

▲ WARNING

When the system requires water at temperatures higher than required for other uses, the hot water system may require a means such as a mixing valve to be installed to temper the water at certain points of use. Some people are more likely to be permanently injured by hot water than others; these include the elderly, children, the infirm, or the physically/mentally handicapped. Before immersing yourself or anyone else in hot water, be sure to check the water temperature. **WARNING: HOTTER WATER INCREASES THE RISK OF SCALD INJURY.** (Also see "Temperature Regulation" section) Mixing valves are available at plumbing supply or hardware stores. Follow manufacturers instructions for installation of these valves.

▲ WARNING

This water heater shall not be connected to any heating systems or component(s) previously used with a non-potable water heating appliance.

▲ WARNING

Toxic chemicals such as used for treatment of boilers or non-potable water heating appliances shall never be introduced into a potable water space heating system.

NOTE: To protect against untimely corrosion of hot and cold water fittings, it is strongly recommended that dielectric unions or couplings be installed on this water heater when connected to copper pipe.

Instructions for Installation (cont'd)

Locating the New Water Heater

You should carefully choose an indoor location for the new water heater, because the placement is a very important consideration for the safety of the occupants in the building and for the most economical use of the appliance. **This water heater is not for use in manufactured (mobile) homes or outdoor installation.**

Whether replacing an old water heater or putting the water heater in a new location, the following critical points must be observed.

- The location selected should be indoors as close as practical to the vent termination point, and as centralized with the water piping system as possible. The water heater, as all water heaters, will eventually leak. Do not install without adequate drainage provisions where water flow will cause damage.
- If vented through an outside wall or through the roof using 3" vent piping, the total vent run (vertical and horizontal) cannot exceed 45 feet with one elbow. If more elbows are required, the venting distance must be reduced 5 feet for every 90° elbow. See page 19 for vent chart.
- Vent piping cannot slope downward and horizontal runs require $\frac{1}{8}$ " per five foot rise. All horizontal runs require adequate support at $3\frac{1}{2}$ foot intervals and vertical runs supported at 5 foot intervals.
- The water heater **requires its own** (separate) venting system. It **cannot** be connected to an existing vent pipe or chimney. It must terminate to the outdoors. Whenever possible terminate the vent on the leeward side of the building through an outside wall. **NOTE: Condensation may be created, at times, as the combustion gases exit the vent cap and discoloration of surfaces in proximity to the vent cap may occur.**

▲ WARNING

The power direct vent water heater requires its own (separate) venting system. It cannot be connected to an existing vent pipe or chimney. It must be terminated to the outdoors. Failure to properly install the venting system can result in asphyxiation, a fire or explosion and can cause DEATH, SERIOUS BODILY INJURY, OR PROPERTY DAMAGE.

- The water heater comes equipped with a 7 foot power cord which can be used to connect to a 110/120 volt power source if (1) local codes allow, and (2) there is a three prong receptacle available. This unit must have a grounded outlet to operate.

▲ WARNING

Do not use an extension cord. If there is not a suitable receptacle and/or local codes prohibit use of a power cord, field wiring must be provided.

▲ CAUTION

WATER HEATERS EVENTUALLY LEAK: Installation of the water heater must be accomplished in such a manner that if the tank or any connections should leak, the flow of water will not cause damage to the structure. For this reason, it is not advisable to install the water heater in an attic or upper floor. When such locations cannot be avoided, a suitable drain pan should be installed under the water heater. Drain pans are available at your local hardware store. Such a drain pan must have a minimum length and width of at least 2 inches greater than the water heater dimensions and must be piped to an adequate drain. Drain pan depth must allow access to the outer doors for servicing the ignitor and burner. Under no circumstances is the manufacturer to be held liable for any water damage in connection with this water heater.

- The location selection must provide adequate clearances for servicing and proper operation of the water heater.

▲ WARNING

INSTALLATIONS IN AREAS WHERE FLAMMABLE LIQUIDS (VAPORS) ARE LIKELY TO BE PRESENT OR STORED (GARAGES, STORAGE, AND UTILITY AREAS, ETC): Flammable liquids (such as gasoline, solvents, propane (LP) or butane, etc.), all of which emit flammable vapors, may be improperly stored or used in such areas. The gas water heater ignitor or main burner can ignite such vapors. The resulting flashback and fire can cause death or serious burns to anyone in the area, as well as property damage. If installation in such areas is your only option, then the installation must be accomplished in a way that the ignitor and main burner flame are elevated from the floor at least 18 inches. While this may reduce the chances of flammable vapors from a floor spill being ignited, gasoline and other flammable substances should never be stored or used in the same room or area containing a gas water heater or other open flame or spark producing appliance.

NOTE: Flammable vapors may be drawn by air currents from other areas of the structure to the appliance.

▲ WARNING

Propellants of aerosol sprays and volatile compounds, (cleaners, chlorine based chemicals, refrigerants, etc.) in addition to being highly flammable in many cases, will also change to corrosive hydrochloric acid when exposed to the combustion products of the water heater. The results can be hazardous, and also cause product failure.

Instructions for Installation (cont'd)

Locating the New Water Heater (cont'd)

▲ WARNING

This water heater must not be installed directly on carpeting. Carpeting must be protected by a metal or wood panel beneath the appliance extending beyond the full width and depth of the appliance by at least 3 inches (76.2mm) in any direction, or if the appliance is installed in an alcove or closet, the entire floor must be covered by the panel. Failure to heed this warning may result in a fire hazard.

▲ WARNING

Minimum clearances between the water heater and combustible construction are 0" at the sides and rear, 6" at the front to closet door, and 0" from the vent pipe. Clearance from the top of the jacket is 14".

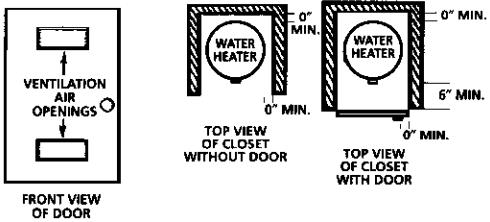


Figure 1

Air for ventilation should be provided if installed in a confined space. Refer to the National Fuel Gas Code, ANSI Z223.1.

▲ WARNING

Do not install in a confined area such a closet, unless you provide ventilation air as shown in Figure 1. Never obstruct the flow of ventilation air. If you have any doubts or questions at all, call your gas company. Failure to provide ventilation air can result in a fire or explosion and can cause DEATH, SERIOUS BODILY INJURY, OR PROPERTY DAMAGE.

▲ WARNING

If this water heater will be used in beauty shops, barber shops, cleaning establishments, or self-service laundries with dry cleaning equipment, it is imperative that the water heater or water heaters be installed so that combustion and ventilation air be taken from outside these areas. Refer to the "Locating the New Water Heater" section of this manual and also the latest edition of the National Fuel Gas Code, ANSI Z223.1, also referred to as NFPA 54 for specifics provided concerning air required.

Combustion Air and Exhaust

When determining the installation location for a power direct vent water heater, snow accumulation and drifting should be considered in areas where applicable.

VENTING CLEARANCES

Venting Through an Outside Wall – Clearances

- 0" clearance for 3" PVC, ABS or CPVC Schedule 40 vent piping from combustible surfaces.
- 18" minimum in all directions from any obstruction that may interfere.
- 12" minimum from the ground, 9" ceiling overhangs. Figure 2, page 12.
- The Power Direct Vent outlet terminal shall terminate at least 36" above any forced air inlet located within 10 feet. Figure 3, page 12.
- The Power Direct Vent outlet terminal of 40,000 Btuh or less models shall terminate at least 9" below, 9" horizontally from or 9" above any door, window or gravity air inlet into the building. Figure 3, page 12.
- The Power Direct Vent outlet terminal of 65,000 and 70,000 Btuh models shall terminate at least 12" below, 12" horizontally from or 12" above any door, window or gravity air inlet into the building. Figure 3, page 12.
- 18" minimum from other natural draft (gravity) direct vent, power vent or power direct vent appliance inlet and/or outlet vent(s) when directly above or 135° to either side of center line. Figure 4, page 12.
- 24" minimum from any appliance inlet and/or outlet vents when directly below or 45° to either side of center line. Figure 4, page 12.
- 18" minimum in all directions from any obstruction that may interfere. Figure 3, page 12.
- The location selection must provide clearances for servicing and proper operation of the water heater. Figure 5, page 12.
- Vent termination must **not** be within 4 feet of any items such as gas meters, gas valves or other gas regulating equipment.
- The venting system must be installed in a manner which allows inspection of the installation of the venting pipes and joints as well as periodic inspection after installation as required by ANSI Standards.

▲ WARNING

Vent termination must not be within 4 feet of any items such as gas meters, gas valves or other gas regulating equipment.

▲ WARNING

Failure to have required clearances between water heater and combustible material will result in a fire hazard.

Instructions for Installation (cont'd)

VENTING CLEARANCES (CONT'D)

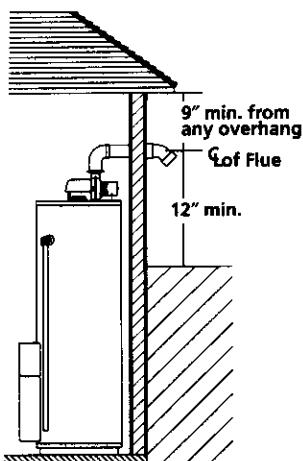


Figure 2

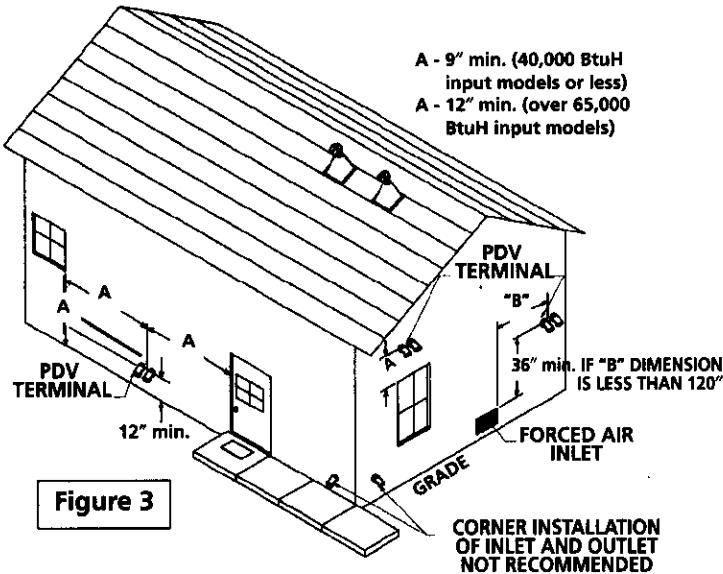


Figure 3

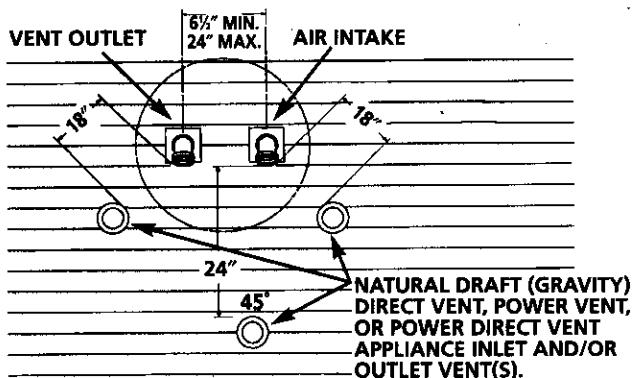


Figure 4

Must maintain adequate service and maintenance accessibility.

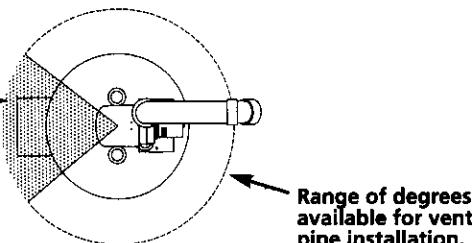


Figure 5

WIRE FENCE

When the water heater outlet terminal is low enough to be touched accidentally, or is accessible to small children, a wire mesh chain link fence (as shown in Figure 6) may be used. Care should be taken to maintain adequate ventilation around the outlet terminal. If a chain link fence is installed, it must not be used as a storage area for items that may block proper ventilation.

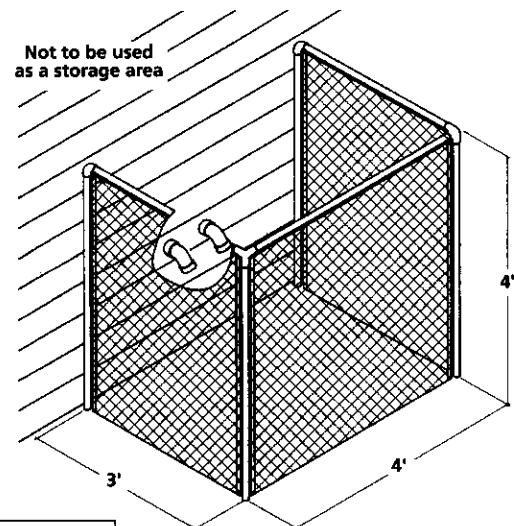


Figure 6

Venting Through Roof – Clearances

- 0" clearance for 3" PVC, ABS, or CPVC Schedule 40 piping from combustible surfaces.
- The Vent Exhaust outlet and air inlet terminals shall terminate at least 18 inches above the roof surface. Figure 7.
- The location selection must provide clearances for servicing and proper operation of the water heater. Figure 5.
- The venting system must be installed in a manner which allows inspection of the installation of the venting pipes and joints as well as periodic inspection after installation as required by CAN/CGA Standards.

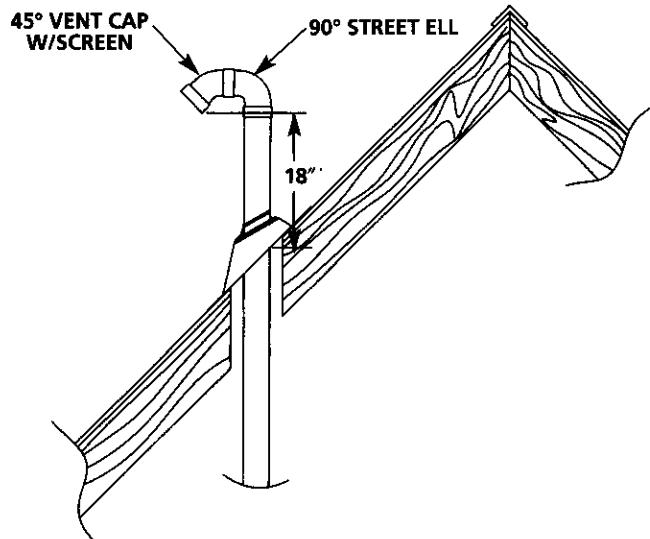


Figure 7

Instructions for Installation (cont'd)

Water Piping

▲WARNING

HOTTER WATER CAN SCALD: Water heaters are intended to produce hot water. Water heated to a temperature which will satisfy clothes washing, dish washing, and other sanitizing needs can scald and permanently injure you upon contact. Some people are more likely to be permanently injured by hot water than others. These include the elderly, children, the infirm, or physically/mentally handicapped. If anyone using hot water in your home fits into one of these groups or if there is a local code or state law requiring a certain temperature water at the hot water tap, then you must take special precautions. In addition to using the lowest possible temperature setting that satisfies your hot water needs, a means such as a mixing valve, should be used at the hot water taps used by these people or at the water heater. Mixing valves are available at plumbing supply or hardware stores. Follow manufacturers instructions for installation of the valves. Before changing the factory setting on the thermostat, read the "Temperature Regulation" section in this manual.

This water heater shall not be connected to any heating systems or component(s) used with a non-potable water heating appliance.

If a water heater is installed in a closed water supply system; such as one having a back-flow preventer, check valve, water meter with a check valve, etc... in the cold water supply; means shall be provided to control thermal expansion.

Contact the local utility or call Maytag Customer Service Center at 1-800-788-8899 for an authorized installer on how to control this situation.

NOTE: To protect against untimely corrosion of hot and cold water fittings, it is strongly recommended that dielectric unions or couplings be installed on this water heater when connected to copper pipe.

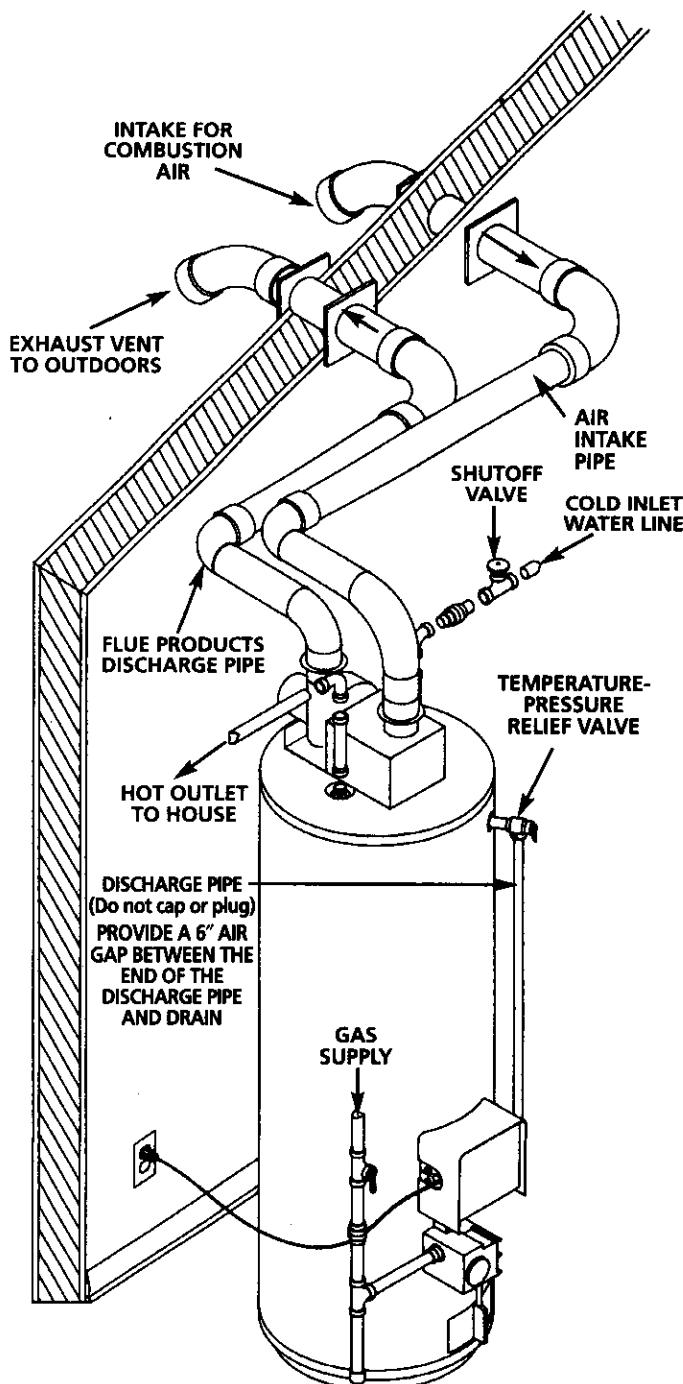
The illustration shows the attachment of the water piping to the water heater. The water heater is equipped with $\frac{3}{4}$ inch water connections.

NOTE: If using copper tubing, solder tubing to an adapter before attaching the adapter to the cold water inlet connection. Do not solder the cold water supply line directly to the cold water inlet. It will harm the dip tube and damage the tank.

1. Look at the top cover of the water heater. The water outlet is marked hot. Connect the hot water pipe to the hot water outlet on the water heater.

2. Look at the top cover of the water heater. The cold water inlet is marked cold. Connect the cold water pipe to the cold water inlet of the water heater.

NOTE: This water heater is insulated to minimize heat loss from the tank. Further reduction in heat loss can be accomplished by insulating the hot water lines from the water heater.



Instructions for Installation (cont'd)

Temperature-Pressure Relief Valve

▲ WARNING

At the time of manufacture this water heater was provided with a combination temperature-pressure relief valve certified by a nationally recognized testing laboratory that maintains periodic inspection of production of listed equipment or materials, as meeting the requirements for Relief Valves and Automatic Gas Shutoff Devices for Hot Water Supply Systems, and the latest edition of ANSI Z21.22 and the code requirements of ASME. If replaced, the valve must meet the requirements of local codes, but not less than a combination temperature and pressure relief valve certified as meeting the requirements for Relief Valves and Automatic Gas Shutoff Devices for Hot Water Supply Systems, ANSI Z21.22 by a nationally recognized testing laboratory that maintains periodic inspection of production of listed equipment or materials.

The valve must be marked with a maximum set pressure not to exceed the marked hydrostatic working pressure of the water heater (150 lbs./sq. in.) and a discharge capacity not less than the water heater input rate as shown on the model rating plate. (Electric heaters - watts divided by 1000 x 3415 equal BTU/Hr. rate.)

Your local jurisdictional authority, while mandating the use of a temperature-pressure relief valve complying with ANSI Z21.22 and ASME, may require a valve model different from the one furnished with the water heater.

Compliance with such local requirements must be satisfied by the installer or end user of the water heater with a locally prescribed temperature-pressure relief valve installed in the designated opening in the water heater in place of the factory furnished valve.

For safe operation of the water heater, the relief valve must not be removed from its designated opening or plugged.

The temperature-pressure relief valve must be installed directly into the fitting of the water heater designated for the relief valve. Position the valve downward and provide tubing so that any discharge will exit only within 6 inches above, or at any distance below the structural floor. Be certain that no contact is made with any live electrical part. The discharge opening must not be blocked or reduced in size under any circumstances. Excessive length, over 30 feet, or use of more than four elbows can cause restriction and reduce the discharge capacity of the valve.

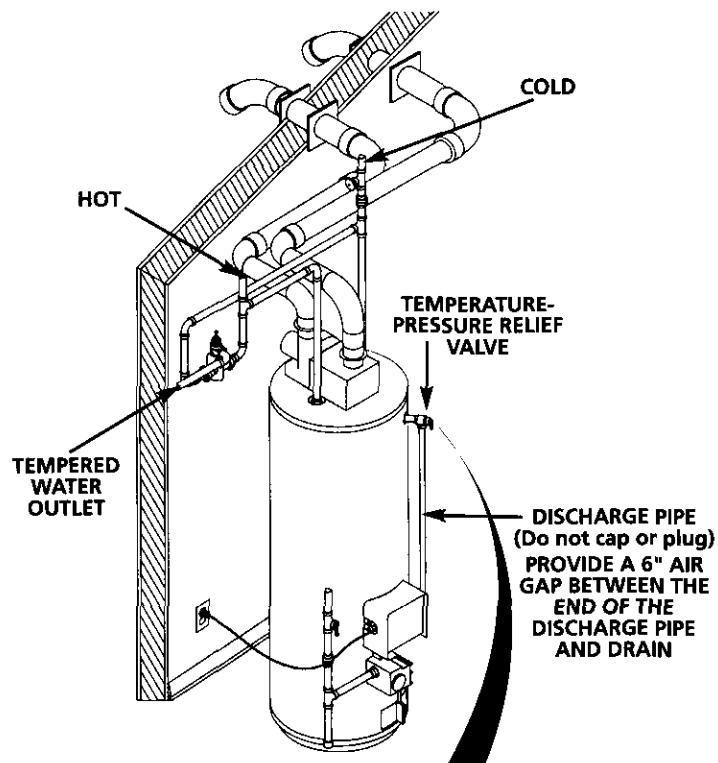
No valve or other obstruction is to be placed between the relief valve and the tank. Do not connect tubing directly to discharge drain unless a 6" air gap is provided. To prevent bodily injury, hazard to life, or property damage, the relief valve must be allowed to discharge water in quantities should circumstances demand. If the discharge pipe is not connected to a drain or other suitable means, the water flow may cause property damage.

The Discharge Pipe:

- Must not be smaller in size than the outlet pipe size of the valve, or have any reducing couplings or other restrictions.
- Must not be plugged or blocked.
- Must be of material listed for hot water distribution.
- Must be installed so as to allow complete drainage of both the temperature-pressure relief valve, and the discharge pipe.
- Must terminate at an adequate drain.
- Must not have any valve between the relief valve and tank.

▲ WARNING

The temperature-pressure relief valve must be manually operated at least once a year. Caution should be taken to ensure that (1) no one is in front of or around the outlet of the temperature-pressure relief valve discharge line, and (2) the water manually discharged will not cause any bodily injury or property damage because the water may be extremely hot. If after manually operating the valve, it fails to completely reset and continues to release water, immediately close the cold water inlet to the water heater, follow the draining instructions, and replace the temperature-pressure relief valve with a new one.



RELIEF VALVE OPENING

"THIS WATER HEATER IS PROVIDED WITH A COMBINATION TEMPERATURE-PRESSURE RELIEF VALVE. FOR SAFE OPERATION OF THE WATER HEATER, THE RELIEF VALVE(S) MUST NOT BE REMOVED FROM ITS DESIGNATED POINT OF INSTALLATION OR PLUGGED."

YOUR LOCAL JURISDICTIONAL AUTHORITY, WHILE MANDATING THE USE OF A TEMPERATURE-PRESSURE RELIEF VALVE COMPLYING WITH ANSI Z21.22 AND ASME, MAY REQUIRE A VALVE MODEL DIFFERENT FROM THE ONE FURNISHED WITH THE WATER HEATER.

COMPLIANCE WITH SUCH LOCAL REQUIREMENTS MUST BE SATISFIED BY THE INSTALLER OR END USER OF THE WATER HEATER WITH LOCALLY PRESCRIBED TEMPERATURE-PRESSURE RELIEF VALVE INSTALLED IN THE DESIGNATED OPENING IN THE WATER HEATER.

SEE MANUAL HEADING—"TEMPERATURE-PRESSURE RELIEF VALVES" FOR INSTALLATION AND MAINTENANCE OF RELIEF VALVE, DISCHARGE LINE AND OTHER SAFETY PRECAUTIONS.

Instructions for Installation (cont'd)

Filling the Water Heater

▲ CAUTION

Never use this water heater unless it is completely filled with water. To prevent damage to the tank, the tank must be filled with water. Water must flow from the hot water faucet before turning "ON" gas to the water heater.

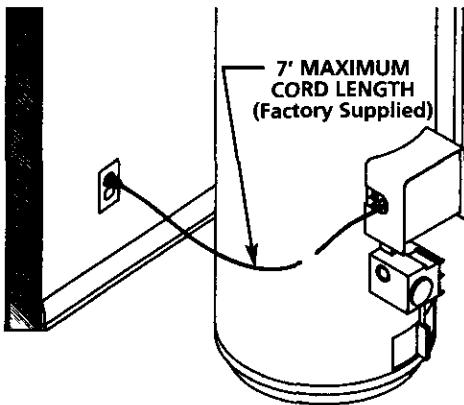
To fill the water heater with water:

- Close the water heater drain valve by turning the handle to the right (clockwise). The drain valve is on the lower front of the water heater.
- Open the cold water supply valve to the water heater.
NOTE: The cold water supply valve must be left open when the water heater is in use.
- To insure complete filling of the tank, allow air to exit by opening the nearest hot water faucet. Allow water to run until a constant flow is obtained. This will let air out of the water heater and the piping.
- Check all new water piping for leaks. Repair as needed.

Wiring

USE WITH POWER CORD

The water heater comes equipped with a 7 foot power cord which can be used to connect to a 110/120 volt power source if, (1) local codes allow, and (2) there is a three prong receptacle available. **This unit must have a grounded outlet to operate.**



You must provide all wiring, (1) to a receptacle or, (2) between the water heater and junction box when the power cord is not used.

▲ WARNING

Do not use an extension cord. If there is not a suitable receptacle and/or local codes prohibit use of a power cord, field wiring must be provided.

You must provide all wiring of the proper size outside of the water heater. You must obey local codes and electric company requirements when you install this wiring.

If you are not familiar with electric codes and practices, or if you have any doubt in your ability to connect the wiring to this water heater, obtain the service of a competent electrician or contact your local electric utility.

▲ WARNING

WATER HEATERS EQUIPPED FOR ONE TYPE VOLTAGE ONLY: This water heater is equipped for 110/120 volts only. **DO NOT USE THIS WATER HEATER WITH ANY VOLTAGE OTHER THAN THE ONE SHOWN ABOVE.** Failure to use the correct voltage can cause problems which can result in DEATH, SERIOUS BODILY INJURY OR PROPERTY DAMAGE. If you have any questions or doubts consult your electric company.

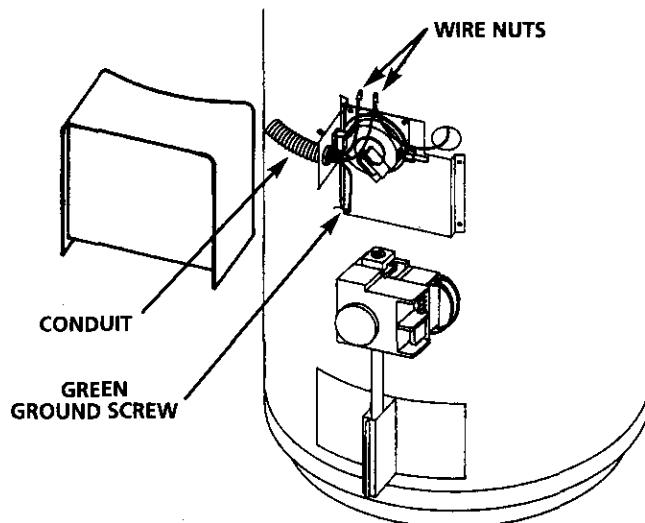
▲ CAUTION

If wiring from the fuse box or circuit breaker box was aluminum for the old water heater, replace it with copper wire. If you wish to reuse the existing aluminum wire, have the connection at the water heater made by a competent electrician. Contact a local electrical contractor and/or the local electric utility.

USE WITHOUT POWER CORD

If power cord cannot be used, then follow these wiring instructions.

1. Provide a way to easily shut off the electric power when working on the water heater. This could be with a circuit breaker or fuse block in the entrance box or a separate disconnect switch.
2. Install and connect a circuit directly from the main fuse or circuit breaker box. This circuit must be the right size and have its own fuse or circuit breaker.



Instructions for Installation (cont'd)

Wiring (cont'd)

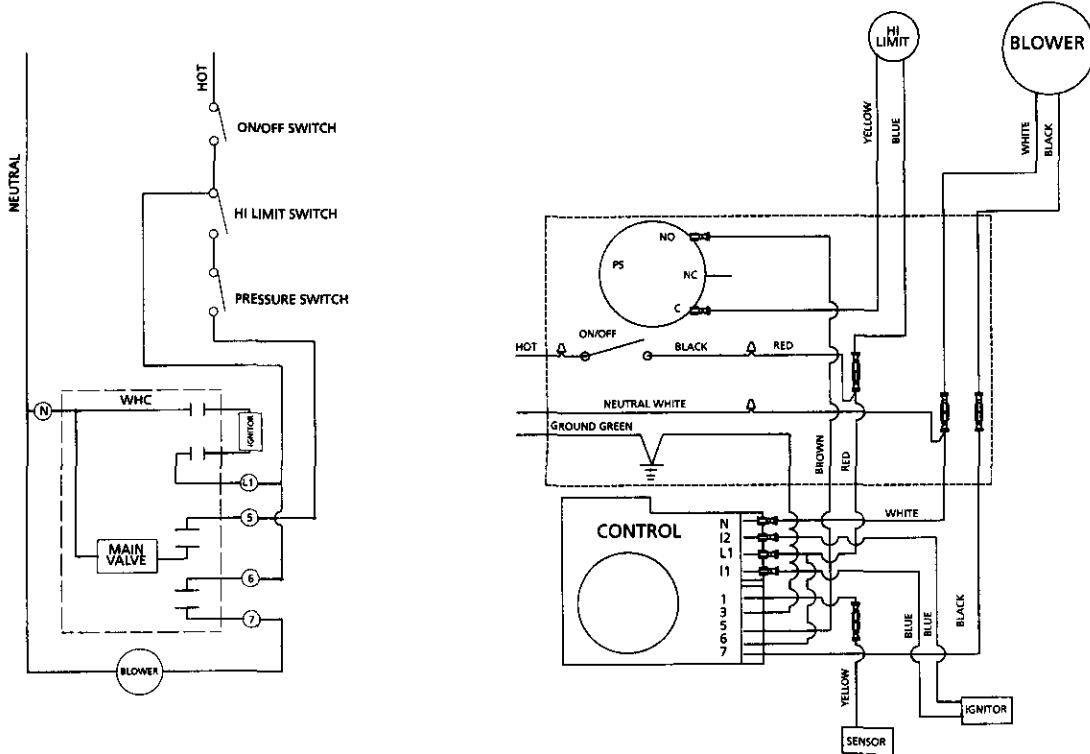
USE WITHOUT POWER CORD (cont'd)

3. A standard 1/2" conduit opening has been made in the water heater junction box for the conduit connection.
4. Use wire nuts and connect the power supply wiring to the wires inside the water heaters junction box.
5. The water heater must be electrically "grounded" by the installer. **The unit will not operate unless it is properly**

grounded. A green ground screw has been provided on the water heaters junction box. Connect ground wire to this location. For complete grounding details and all allowable exceptions, refer to the latest edition of the National Electrical Code.

6. Replace the wiring junction cover using the screw provided.

WIRING DIAGRAM



▲ CAUTION

Label all wires prior to disconnection when servicing controls. wiring errors can cause improper and dangerous operation. Verify proper operation after servicing.

Instructions for Installation (cont'd)

Venting

▲ WARNING

To insure proper venting of this gas-fired water heater, the correct vent pipe diameter must be utilized. Any additions of other gas appliances on vent with this water heater will adversely affect the operation of the water heater.

The combustion and ventilation air flow must not be obstructed.

▲ WARNING

The vent outlet must connect to the water heater exhaust outlet. The vent inlet piping must connect to the water heater air inlet. Both the water heater connections are clearly marked. Failure to read this instruction can result in DEATH, SERIOUS BODILY INJURY, OR PROPERTY DAMAGE.

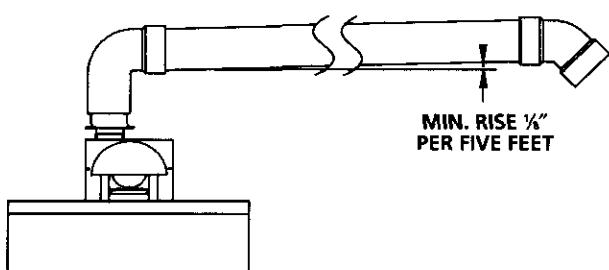
▲ WARNING

Obstructed or deteriorated vent systems may present a serious health risk or asphyxiation.

▲ WARNING

The vent pipe from the water heater must be 3" diameter PVC (ABS on 75 Gallon models for first 5') Schedule 40 pipe and must slope upward $\frac{1}{8}$ inch per five feet.

All vent gases must be completely vented to the outdoors of the structure (dwelling).



▲ WARNING

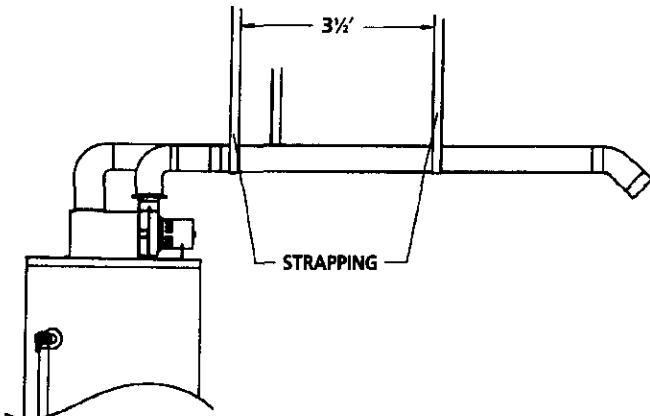
Failure to have required clearances between water heater and combustible material will result in a fire hazard.

▲ WARNING

Be sure vent pipe is properly connected to prevent escape of dangerous flue gases which could cause deadly asphyxiation.

▲ WARNING

Chemical vapor corrosion of the flue and vent system may occur if air for combustion contains certain chemical vapors. Spray can propellants, cleaning solvents, refrigerator and air conditioner refrigerants, swimming pool chemicals, calcium and sodium chloride, waxes, bleach, and process chemicals are typical compounds which are potentially corrosive.



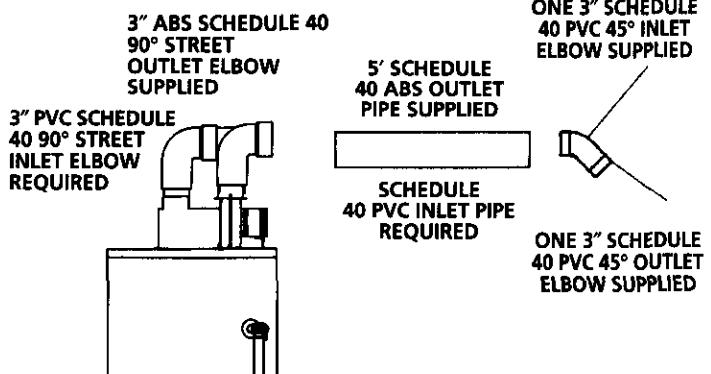
Horizontal runs must be securely supported at 3 1/2 foot intervals and vertical runs supported at 5 foot intervals.

VENTING THROUGH AN OUTSIDE WALL

A. ALL 75 GALLON MODELS

In the carton is supplied:

- Two 3" inlet and outlet PVC Schedule 40 - 45° vent caps.
- A 3" ABS Schedule 40 - 90 street ell; used to connect the outlet vent pipe to the water heater when the outlet vent pipe is to be turned horizontally directly off the blower.
- A 5' section of 3" ABS Schedule 40 outlet vent pipe (more may be required and must be supplied locally).



Instructions for Installation (cont'd)

Venting (cont'd)

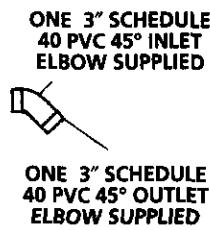
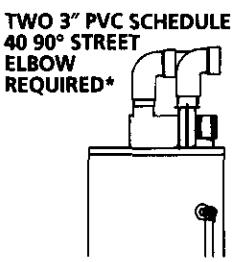
1. The water heater requires its own (separate) venting system.
2. **Only 3" ABS** Schedule 40 piping and fittings are acceptable materials on the first five feet of the outlet vent system.
3. 3" PCV, ABS, or CPVC Schedule 40 piping and fittings are acceptable materials for the inlet vent system and for the outlet vent system after the first five feet.
4. It cannot be connected to existing vent piping or chimney.
5. When venting through an outside wall, the vents must terminate horizontally to the outdoors.

B. ALL 40 AND 50 GALLON MODELS

In the carton is supplied:

- Two 3" inlet and outlet PVC Schedule 40 - 45° vent caps.

All other piping must be supplied by the supplier.

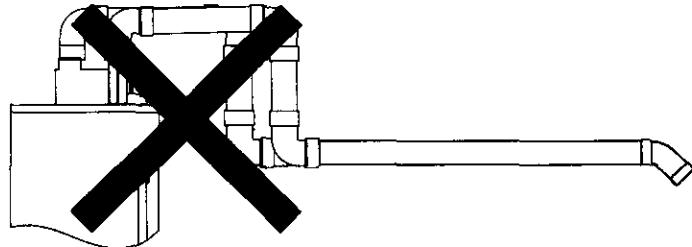


* If making an immediate horizontal run of vent off the blower, two 3" PVC or ABS Schedule 40 street elbows are required

1. The water heater requires its own (separate) venting system.
2. 3" PVC, ABS, or CPVC Schedule 40 piping and fittings are acceptable materials for the vent system on all 40 and 50 gallon models.
3. It cannot be connected to existing vent piping or chimney.
4. When venting through an outside wall, the vents must terminate horizontally to the outdoors.

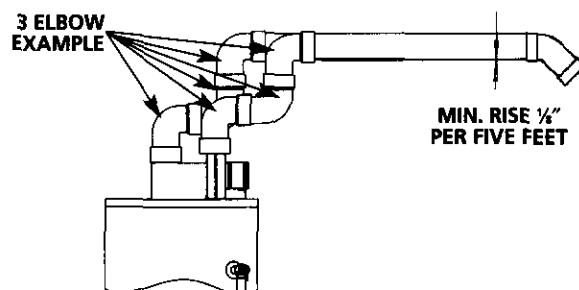
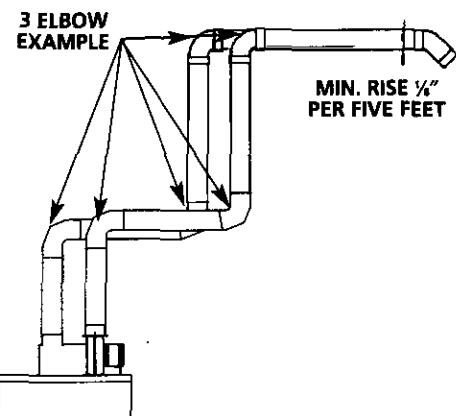
VENTING SYSTEM EXAMPLE INSTALLATIONS FOR ALL MODELS

The vent piping **cannot** under any circumstances be run downhill.



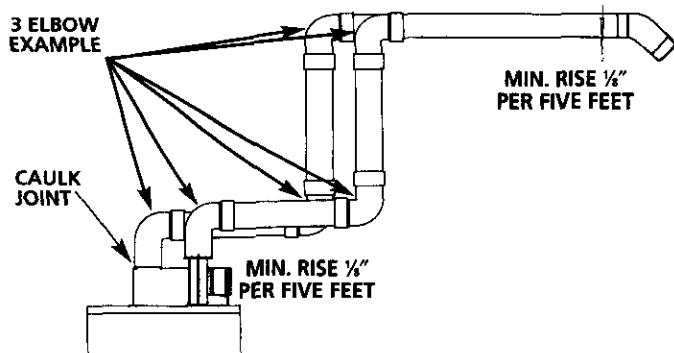
The vent piping can be installed as follows:

1. Horizontal runs require a minimum $\frac{1}{8}$ " rise per five feet.



Instructions for Installation (cont'd)

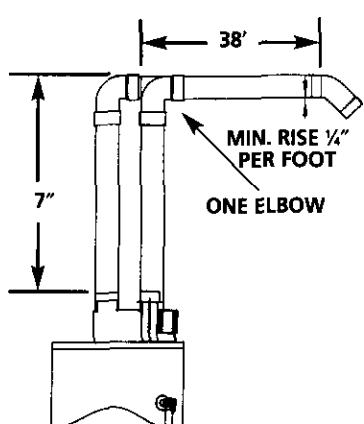
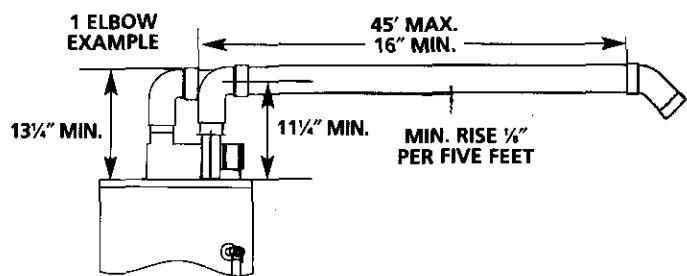
Venting (cont'd)



2. The total vertical and horizontal run cannot exceed the maximum length with the number of 90° elbows as specified in the table below. If more elbows are required, the venting distance must be reduced 5 feet for every 90° elbow:

3" DIA. VENTS MAX. LENGTH (FT.)	NUMBER OF 90° DEG. ELBOWS*
45	1
40	2
35	3

*NOTE: Two 45° elbows are equivalent to one 90° elbow. One 90° elbow equals 5 feet of equivalent vent length.



3. Minimum vent length for all models is 18 inches.

Cementing PVC, ABS OR CPVC Pipe and Fittings

Read and observe all safety information printed on primer, cleaner, and cement containers.

▲ DANGER

Primer, cleaner, and cements are extremely flammable. They are harmful or fatal if swallowed. The vapors are harmful. They may irritate eyes and skin and can be absorbed through the skin.

▲ PRECAUTIONS

Always store primers, cleaner, and cements in cool, dry, well ventilated places. Do not store them near heat, sparks, or flames. Keep containers closed. Use them in well ventilated areas. Wear impervious clothing while handling. Do not smoke, eat, or drink while handling. Wash thoroughly after handling and before eating. Wear eye protection when handling. If swallowed, drink water, do not induce vomiting, and call a physician or poison control center immediately. If inhaled, get fresh air and seek medical attention if ill feelings persist. In case of eye and skin contact, immediately flush with plenty of water for 15 minutes and seek medical attention if irritation persists. **KEEP OUT OF REACH OF CHILDREN.**

All primers, cleaners, and cements must meet all local codes and applicable standards of the American Society For Testing Materials Standards.

Before using primers, cleaners, and cements, stir or shake, making sure contents are liquid. Do not use if found to be lumpy or jelly-like.

1. Cut pipe ends squarely removing all burrs and dirt.
2. Dry fit pipe and fittings to be connected for proper fit.
3. Clean pipe and fitting with a primer/cleaner.
4. Apply a thin coat of cement to fitting, avoiding puddling inside.
5. Apply a liberal coat of cement to pipe leaving no voids.
6. **QUICKLY** assemble parts while cement is fluid! If you wait too long, re-coat pipes.
7. Push pipe completely into socket of fitting, turning as it goes until it bottoms.
8. Hold pipe and fitting together for 30 seconds. Then carefully clean off excess with a cloth. Allow connections a sufficient time to cure before disturbing.
9. Remember that vent pipes must be adequately and securely supported.

APPROXIMATE SETTING TIME FOR 2 1/2" TO 4" PIPE JOINTS

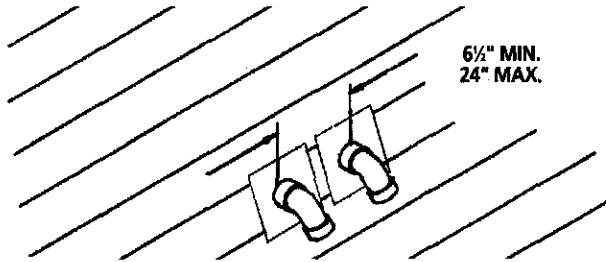
	MOVEMENT OF JOINT	COMPLETE SET
90°F to 150°F	3/4 hr.	8 hrs.
50°F to 90°F	1 hr.	15 hrs.
0°F to 50°F	1 1/2 hr.	18 hrs.

Instructions for Installation (cont'd)

Venting (cont'd)

VENT PIPE SEPARATION

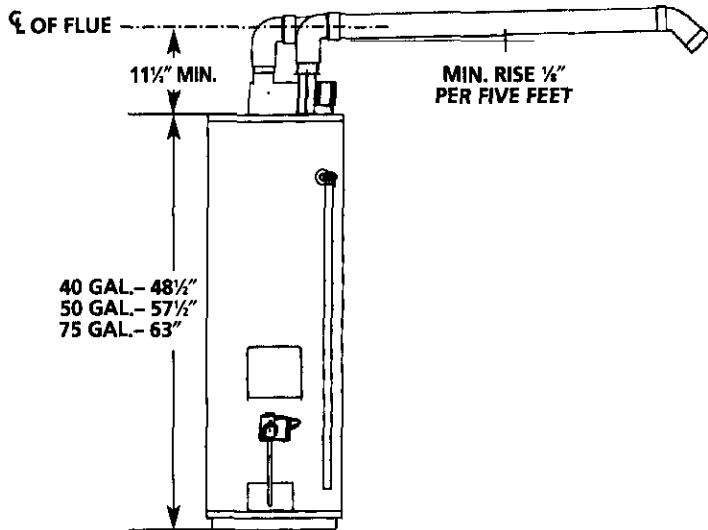
The inlet and outlet vent pipes must be separated by a minimum distance of $6\frac{1}{2}$ inches up to 24 inches maximum.



CUTTING OPENINGS THROUGH AN OUTSIDE WALL AND COLLAR INSTALLATION

After reading the manual and you have determined the location of the opening in the wall, (using the drawing below), cut one $3\frac{1}{2}$ " diameter hole for the **inlet** vent piping and one $3\frac{1}{2}$ " diameter hole for the **outlet** vent piping through an exterior wall.

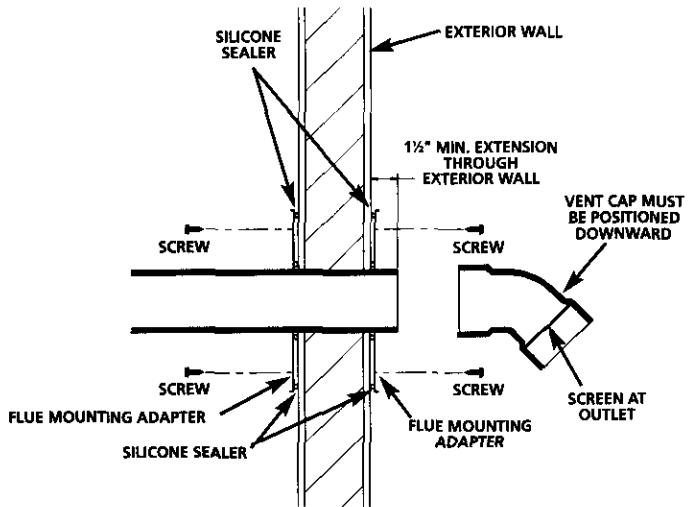
NOTE: When determining location of the openings in the outside wall allow for the $\frac{1}{8}$ " rise per five feet that has taken place in the horizontal run.



The 3" PVC, ABS or CPVC Schedule 40 vent pipe can be run from the water heater through the wall or from the wall to the water heater, whichever is most convenient. The vent pipe must extend a minimum of $1\frac{1}{2}$ " through the exterior wall. Extending the vent cap as far as possible from the surface of the exterior wall will help minimize discoloration of the wall. Note that the inside flue mounting adapters must be slipped over the vent piping before locating the pipe through the wall. Before securing the inside and outside collars to the wall, use a silicone sealer between pipe and opening to insure a water and air tight seal.

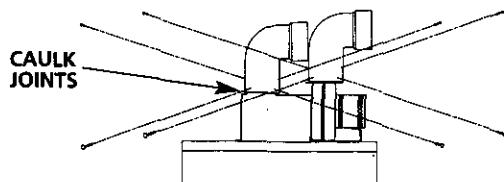
INSTALLATION SHOWING USE OF PVC, ABS OR CPVC PIPE FOR INLET AND OUTLET VENT PIPING:

Inlet piping through any type wall.

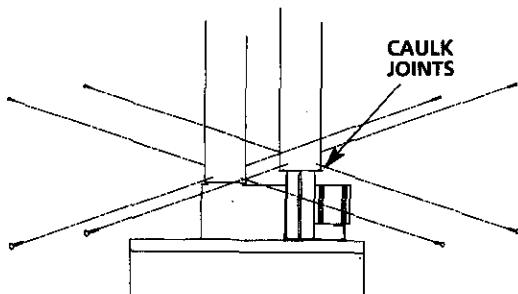


CONNECTING VENT TO BLOWER

1. If making an immediate horizontal run of vent off the blower, one 3" PVC **inlet** and one 3" PVC (ABS for 75 Gal. Models) **outlet** Schedule 40 street elbows are required. Place the elbow in the required direction on the blower and using 3 sheet metal screws, attach the elbow.



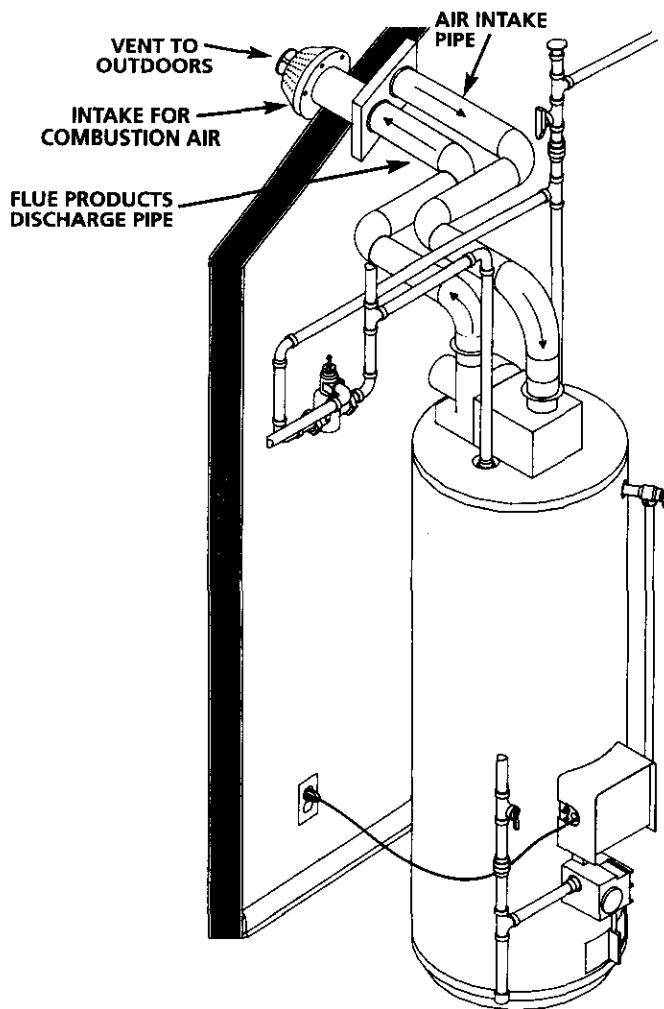
2. If there is to be a vertical run of vent from the blower, the 3" PVC inlet and the 3" PVC (ABS for 75 Gal. Models) outlet pipes must be attached to the blower and venting hood, using 6 sheet metal screws.



Instructions for Installation (cont'd)

INSTALLATION SHOWING USE OF (OPTIONAL) DELUXE HORIZONTAL VENT KIT:

Typical installation.



If this concentric flue, through the wall type of venting system is preferred, the vent kit can be ordered from Maytag Customer Service at 1-800-788-8899 under kit #9002749. See also page 40 and 41. Installation instructions are provided with the kit.

VENTING THROUGH A ROOF

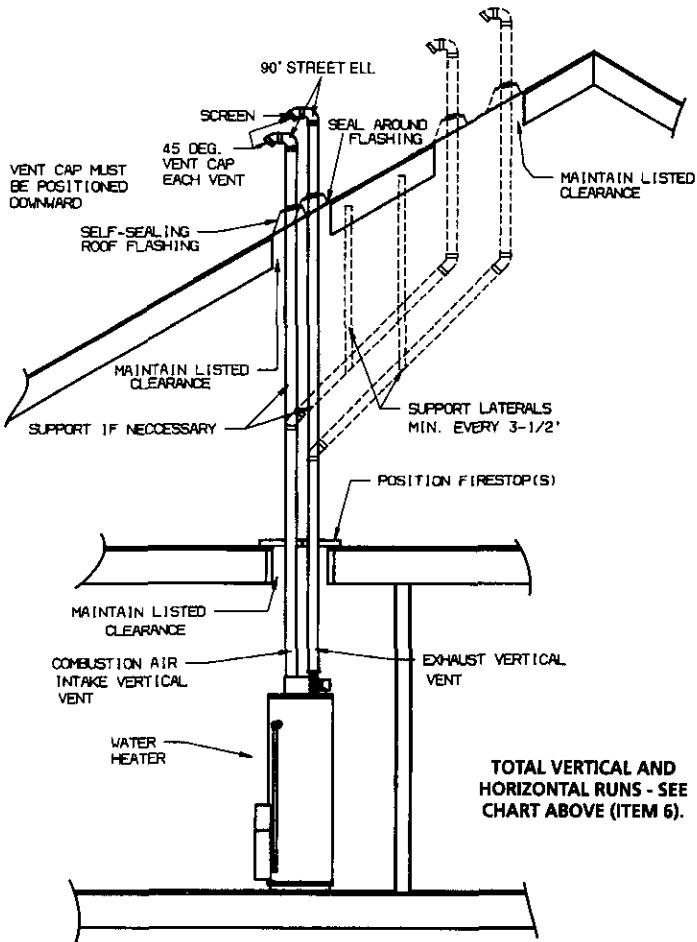
- Two 3" inlet and outlet PVC Schedule 40 45° vent caps are supplied.
- A 5' section of 3" ABS Schedule 40 outlet vent pipe (75 Gal. Models only) is supplied. (More may be required and must be supplied locally).

1. The water heater requires its own (separate) venting system.
2. Only 3" ABS Schedule 40 piping and fittings are acceptable materials on the first five feet of the outlet vent system of 75 Gal. Models only.

3. 3" PVC, ABS, or CPVC Schedule 40 piping and fittings are acceptable materials for the inlet vent system and for the outlet vent system (after the first five feet for 75 Gal. Models only).
4. It cannot be connected to existing vent piping or chimney.
5. It must terminate vertically to the outdoors.
6. The total vertical and horizontal run cannot exceed the maximum length with a maximum number of 90° elbows as specified in the table below. If more elbows are required, the venting distance must be reduced 5 feet for every 90° elbow.

3" DIA. VENTS MAX. LENGTH (FT.)	NUMBER OF 90° DEG. ELBOWS*
45	1
40	2
35	3

*NOTE: Two 45° elbows are equivalent to one 90° elbow. One 90° elbow equals 5 feet of equivalent vent length.



Instructions for Installation (cont'd)

Gas Piping

▲WARNING

Make sure the gas supplied is the same type listed on the model rating plate. The inlet gas pressure must not exceed 10.5 in. water column (2.6 kPa) for natural gas or 13 in. water column (3.2 kPa) for Propane (L.P.) gas. The minimum inlet gas pressure listed on the model rating plate is for the purpose of input adjustment.

▲WARNING

If the gas control valve is subjected to pressures exceeding $\frac{1}{2}$ pound per square inch (3.5kPa), the damage to the gas control valve could result in a fire or explosion from leaking gas.

▲WARNING

If the main gas line shutoff serving all gas appliances is used, also turn "OFF" the gas at each appliance. Leave all gas appliances shut off until the water heater installation is complete.

A gas line of sufficient size must be run to the water heater. Consult the latest edition of National Fuel Gas Code ANSI Z223.1, also referred to as NFPA 54 and the gas company concerning pipe size.

There must be:

- A readily accessible manual shut off valve in the gas supply line serving the water heater, and
- A drip leg (sediment trap) ahead of the gas control valve to help prevent dirt and foreign materials from entering the gas control valve.
- A flexible gas connector or a ground joint union between the shutoff valve and control valve to permit servicing of the unit.

Be sure to check all the gas piping for leaks before lighting the water heater. Use a soapy water solution, not a match or open flame. Rinse off soapy solution and wipe dry.

Standard Models are for installation up to 3,300 feet above sea level.

High Altitude Models are for installation from 3,300 to 5,500 feet above sea level.

If a standard model is installed above 3,300 feet or a high altitude model is installed above 5,500 feet, the input rating must be reduced at the rate of 4 percent for each 1,000 feet above sea level. Contact your local gas utility for further information.

▲WARNING

The appliance and its gas connection must be leak tested before placing the appliance in operation.

▲WARNING

- The appliance and its individual shutoff valve must be disconnected from the gas supply piping system during any pressure testing of the gas system at test pressures in excess of $\frac{1}{2}$ pound per square inch (3.5kPa).
- The appliance must be isolated from the gas supply piping system by closing its individual manual shutoff valve during any pressure testing of the gas supply piping system at test pressures equal or less than $\frac{1}{2}$ pound per square inch (3.5kPa).

▲WARNING

Use pipe joint compound or teflon tape marked as being resistant to the action of petroleum [Propane (L.P.)] gases.

SEDIMENT TRAP

A sediment trap shall be installed as close to the inlet of the water heater as practical at the time of water heater installation. The sediment trap shall be either a tee fitting with a capped nipple in the bottom outlet or other device recognized as an effective sediment trap. If a tee fitting is used, it shall be installed in conformance with one of the methods of installation shown below.

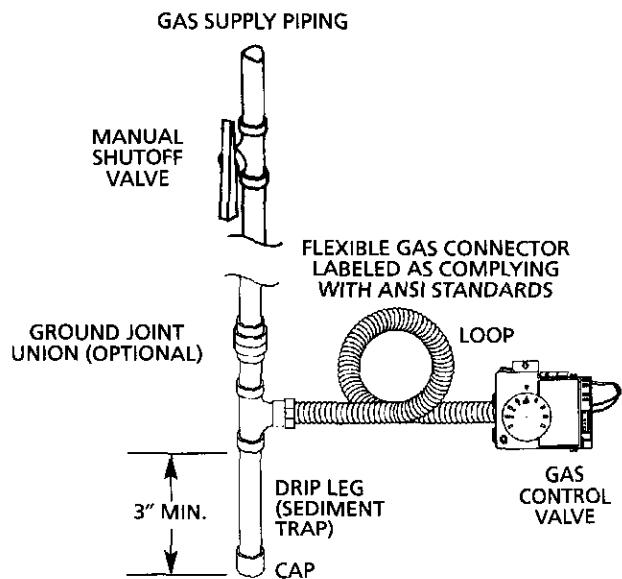
Connecting the gas piping to the gas control valve of the water heater can be accomplished by either of the two methods shown.

▲WARNING

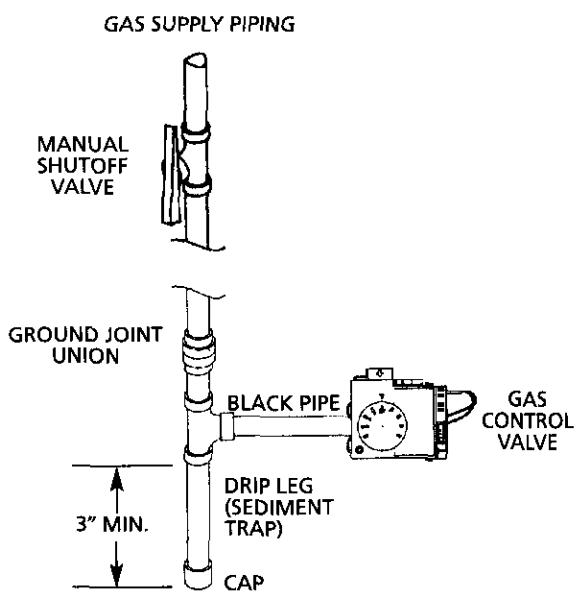
Contaminant's in the gas lines may cause improper operation of the gas control valve that may result in fire or explosion. Before attaching the gas line be sure that all gas pipe is clean on the inside. To trap any dirt or foreign material in the gas supply line, a drip leg (sometimes called a sediment trap) must be incorporated in the piping. The drip leg must be readily accessible. Install in accordance with the "Gas Piping" section. Refer to the latest edition of the National Fuel Gas Code, ANSI Z223.1, also referred to as NFPA 54.

Instructions for Installation (cont'd)

GAS PIPING WITH FLEXIBLE CONNECTOR



GAS PIPING WITH ALL BLACK IRON PIPE TO GAS CONTROL



Instructions for Installation (cont'd)

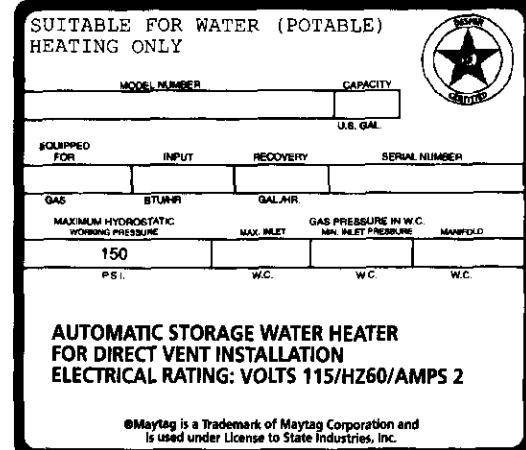
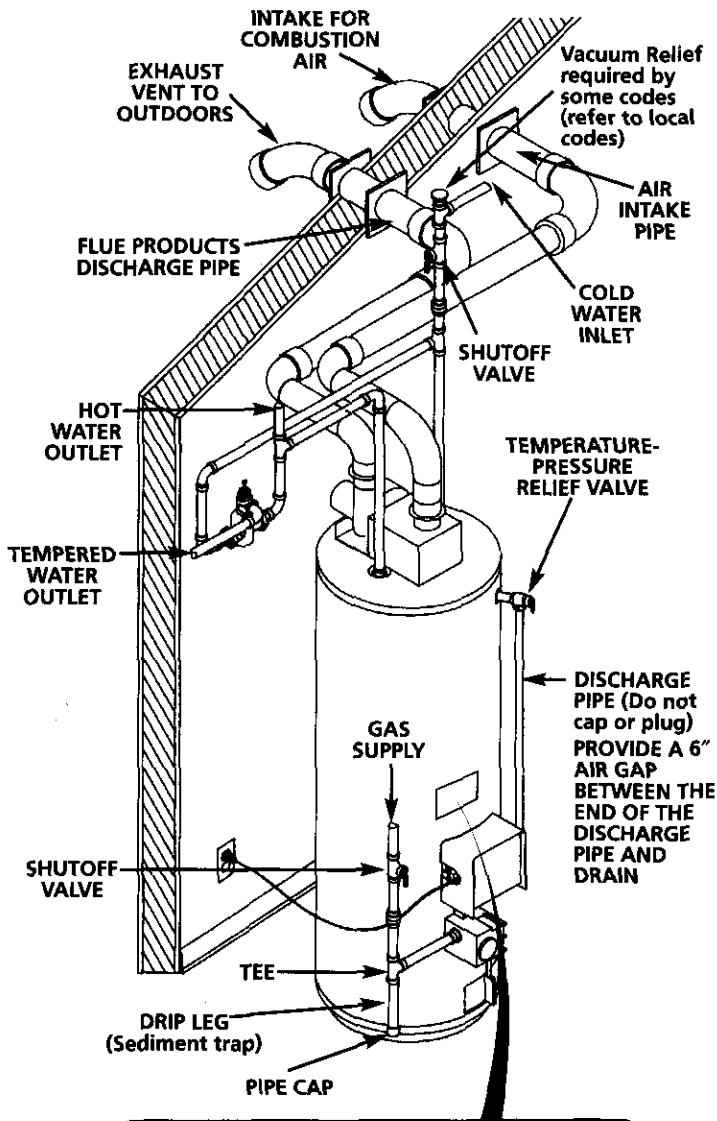
Installation Checklist

BEFORE OPERATING:

- Check the gas lines for leaks.
 - a. Use a soapy water solution. DO NOT test for gas leaks using a match or open flame.
 - b. Brush the soapy water solution on all gas pipes, joints and fittings.
 - c. Check for bubbling soap. This means you have a leak. Turn "OFF" gas and make the necessary repairs.
 - d. Recheck for leaks.
 - e. Rinse off soapy solution and wipe dry.
- Is the new temperature-pressure relief valve properly installed and piped to an adequate drain? See "Temperature-Pressure Relief Valve" section.
- Are the cold and hot water lines connected to the water heater correctly? See "Water Piping" instructions in the "Instructions for Installation" section.
- Is the water heater completely filled with water? See "Filling" instructions in the "Instructions for Installation" section.
- Will a water leak damage anything? See the "Locating the New Water Heater" section.
- Is there proper clearance between the water heater and anything that might catch fire? See the "Locating the New water Heater" section.
- Do you have adequate ventilation so that the water heater will operate properly? See "Combustion Air and Ventilation" in the "Instructions for Installation" section.
- Is the draft hood vent piping properly secured? See "Venting" instructions in the "Instructions for Installation" section.
- Is there proper clearance between the vent pipe and anything that might catch on fire? See "Venting" instructions in the "Instructions for Installation" section.
- Is the vent pipe properly sloped and does the vent terminate outdoors? See "Venting" instructions in the "Instructions for Installation" section.
- Do you need to call your gas company to check the gas pipe and its hookup?

CHECK FOR LEAKS

Be sure to check all your gas pipes for leaks before operating your water heater. Use a soapy water solution, not a match or open flame. Check the factory gas fittings after the main burner is turned "ON". Use a soapy water solution for this, too.



Instructions for Operation

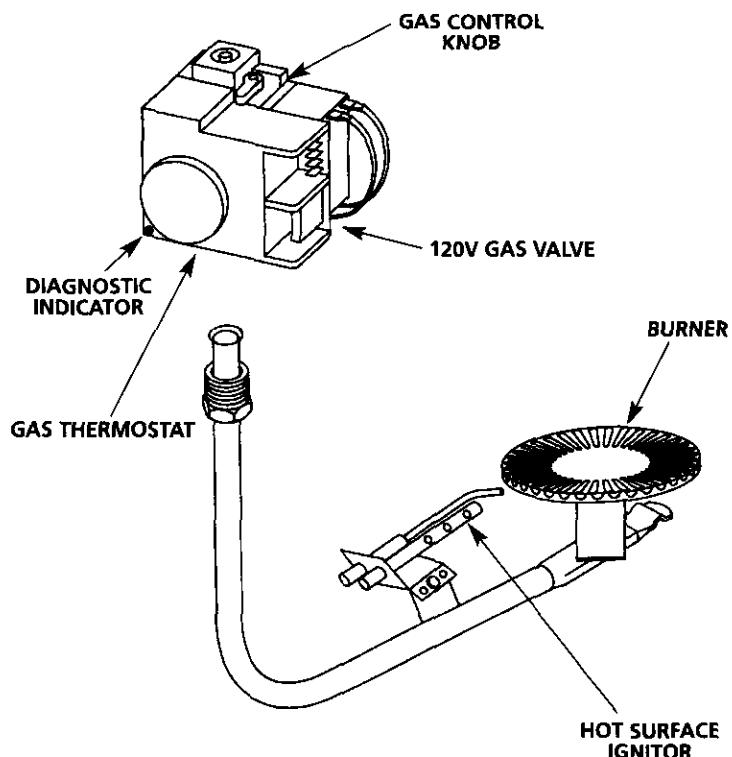
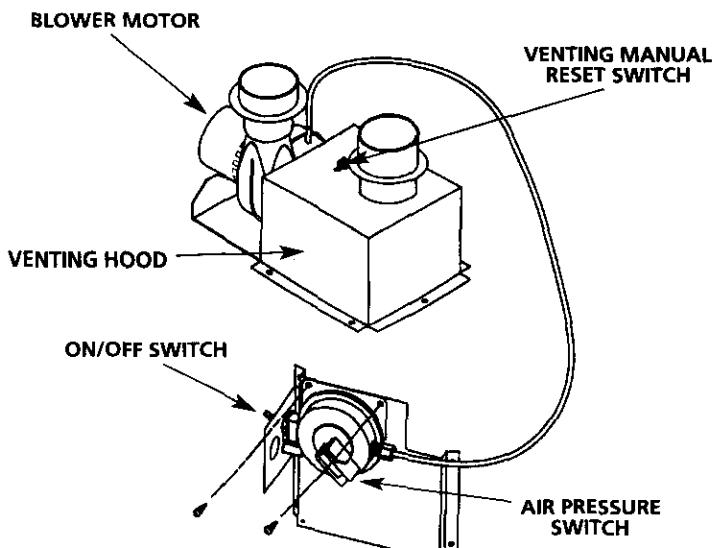
This water heater is equipped with an electrically operated venting system and electronic control. For the burner to come on, the water heater thermostat must call for heat. Then the system will begin sequencing, each section proving itself before gas is allowed to flow to the burner.

BEFORE THE WATER HEATER WILL OPERATE:

1. The control system must be connected to a grounded 110/120 volt power supply. The control system has an overall rating of 2 amps. The water heater must be securely and adequately grounded in accordance with local codes and with the latest edition of the National Electrical Code ANSI/NFPA 70.
2. The ON/OFF toggle switch, located on the control box above the thermostat must be in the "ON" position for the electrical control system to operate allowing the gas portion to operate (ignite burner).
3. The gas control knob located on the thermostat must be turned to the "ON" position for the gas to be able to flow.
4. The venting manual reset switch must be in the closed position. See "Venting Manual Reset Switch" in the "Troubleshooting" section.
5. There is a non-resettable hi-limit switch in the thermostat, which must be good (closed) for the thermostat to be operated. See "High Temperature Shut Off System" in the "Troubleshooting" section.

OPERATION

When the thermostat calls for heat, gas is allowed to flow to a (N/O) pressure switch closing it. An electrical circuit is then made to the blower, turning it on. When the blower has achieved sufficient venting, the air pressure switch will close. A 120 volt circuit will be completed through the venting manual reset switch and on to the 120 volt gas valve. The 120 volt gas valve will open allowing gas to flow to the burner. The hot surface ignitor will establish a main burner flame.



Instructions for Operation (cont'd)

Operating

▲ WARNING

BEFORE LIGHTING [PROPANE (L.P.) GAS WATER HEATERS]: Propane (L.P.) gas is heavier than air. Should there be a leak in the system, the gas will settle near the ground. Basements, crawl spaces, skirted areas under mobile homes (even when ventilated), closets and areas below ground level will serve as pockets for the accumulation of this gas. Before attempting to operate the water heater or turning on a nearby electrical light switch, be absolutely sure there is no accumulated gas in the area. Search for odor of gas by sniffing at ground level in the vicinity of the appliance. If odor is detected, follow steps indicated at "For Your Safety" on the cover page of this manual then leave the premises.

Operating instructions are located on front of the water heater, above or to one side of the gas control valve.

▲ WARNING

AN ODORANT IS ADDED TO THE GAS USED BY THIS WATER HEATER.

FOR YOUR SAFETY

IF YOU SMELL GAS:

- Do not try to light any appliance.
- Do not touch any electrical switch; do not use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.

▲ WARNING

DO NOT force the gas control knob. Never use a tool such as a lever, wrench or pliers. Do not hit or damage the knob. A damaged knob may result in an explosion and serious injury. If you have problem turning the knob, call the gas supplier immediately.

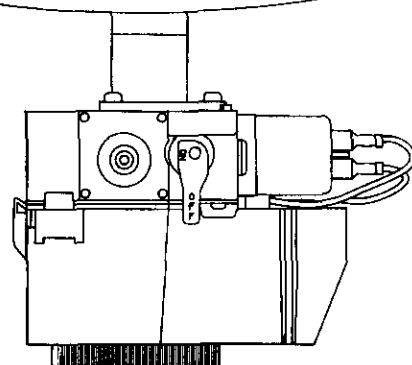


Figure 8

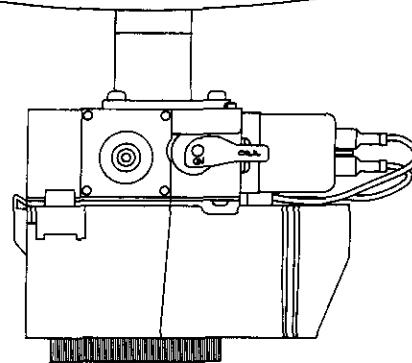


Figure 9

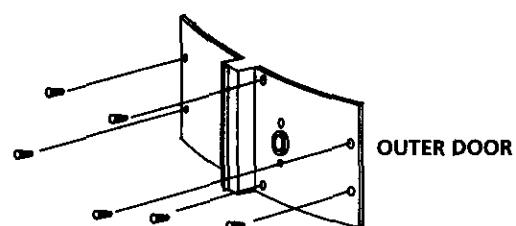
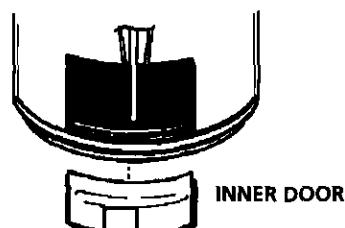


Figure 10

Instructions for Operation (cont'd)

Operating label on the water heater as it appears above the thermostat

FOR YOUR SAFETY READ BEFORE OPERATING

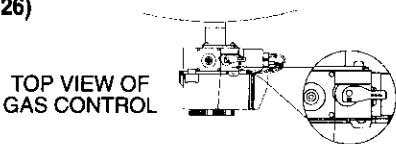
WARNING

If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

- A. This appliance does not have a pilot. It is equipped with an ignition device which automatically lights the burner. **Do not try to light the burner by hand.**
- B. BEFORE OPERATING smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.
WHAT TO DO IF YOU SMELL GAS
 - Do not try to light any appliance.
 - Do not touch any electric switch; do not use any phone in your building.
 - Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
- C. Use only your hand to push in or turn the gas control knob. Never use tools. If the knob will not push in or turn by hand, don't try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.
- D. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.

OPERATING INSTRUCTIONS

1. **STOP!** Read the safety information above on this label.
2. Set ON/OFF switch lever on control box to "OFF".
3. Set the thermostat to lowest setting by turning the water temperature dial counter-clockwise, (↷) to its lowest temperature setting. **DO NOT FORCE.** Turn gas control knob clockwise to "OFF" position. (Figure 8, page 26)
4. Wait five (5) minutes to clear out any gas. If you then smell gas, **STOP!** Follow "B" in the safety information above on this label. If you don't smell gas, go to the next step.
5. At arms length away, turn gas control knob counter-clockwise to the full "ON" position. (Figure 9, page 26)



WARNING Do not use gas control knob to regulate gas flow.

6. At arms length away, set the thermostat to desired setting. The mark (▲) HOT indicative of approximate 120°F is preferred starting point. Some local laws may require a lower starting point. If hotter water is desired, see instruction manual and "warning" below.
7. Set ON/OFF switch lever on control box to "ON".

WARNING

Hotter water increases the risk of scald injury. Before changing temperature setting see instruction manual.

TO TURN OFF GAS TO APPLIANCE

1. Set ON/OFF switch lever on control box to "OFF".
2. Set the thermostat to lowest setting by turning the water temperature dial counter-clockwise (↷) to its lowest temperature setting. **DO NOT FORCE.**
3. Turn gas control knob clockwise (↷) to "OFF" position (Figure 8, page 26).

WARNING

This water heater is equipped for one type gas only. Check the rating plate near the gas control valve for the correct gas. Do not use this water heater with any gas other than the one listed on the rating plate. Failure to use the correct gas can cause problems which can result in death, serious bodily injury or property damage. If you have any questions or doubts consult your gas supplier or gas utility.

Insulation blanket or other insulation wrapping, applied external to the jacket, may result in unsafe operation of the water heater. For additional information, see instruction manual.

Instructions for Operation (cont'd)

Temperature Regulation

Due to the nature of the typical gas water heater, the water temperature in certain situations may vary up to 30°F higher or lower at the point of use such as, bathtubs, showers, sink, etc.

This means that when the temperature adjustment dial is set at the mark approximating 120°F, the actual water temperature at any hot water tap could be as high as 150°F or as low as 90°F.

Any water heaters intended purpose is to heat water. Hot water is needed for cleaning, (bodies, dishes, clothing). Hot water will present a scald hazard. Depending on the time element, and the people involved (normal adults, children, toddlers, elderly, infirm, etc.) scalding may occur at different temperatures.

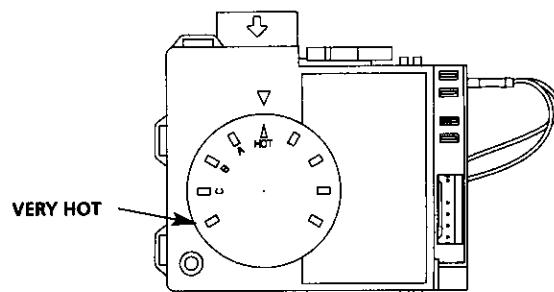
▲ WARNING

HOTTER WATER CAN SCALD: Water heaters are intended to produce hot water. Water heated to a temperature which will satisfy clothes washing, dish washing, and other sanitizing needs can scald and permanently injure you upon contact. Some people are more likely to be permanently injured by hot water than others. These include the elderly, children, the infirm, or physically/mentally handicapped. If anyone using hot water in your home fits into one of these groups or if there is a local code or state law requiring a certain temperature water at the hot water tap, then you must take special precautions. In addition to using the lowest possible temperature setting that satisfies your hot water needs, a means such as a mixing valve, should be used at the hot water taps used by these people or at the water heater. Mixing valves are available at plumbing supply or hardware stores. Follow manufacturers instructions for installation of the valves. Before changing the factory setting on the thermostat, read the "Temperature Regulation" section in this manual.

▲ WARNING

Never allow small children to use a hot water tap, or to draw their own bath water. Never leave a child or handicapped person unattended in a bathtub or shower.

Turn the water temperature dial clockwise () to increase the temperature, or counterclockwise () to decrease the temperature.



▲ HOT– Is a thermostat setting of approximate 120°F which will supply hot water at the most economical temperatures. The temperature adjustment knob can be turned lower than "HOT" if desired.

A– Is a thermostat setting of approximately 130°F.

B– Is a thermostat setting of approximately 140°F.

C– Is a thermostat setting of approximately 150°F.

VERY HOT– Is a thermostat setting of approximately 160°F. It is recommended that the dial be set lower whenever possible.

NOTE: Water temperature range of 120°–140°F recommended by most dishwasher manufacturers.

▲ WARNING

Should overheating occur or the gas supply fail to shut off, turn "OFF" the manual gas control valve to the appliance.

The thermostat of this water heater has been factory set at its lowest position, to reduce the risk of scald injury. It is adjustable and must be reset to the desired temperature setting. The mark (▲) HOT indicative of approximately 120°F is preferred starting point. Some states have a requirement for a lower setting. If you need hotter water, follow directions for temperature adjustment, but beware of the warnings in this section.

Service and Maintenance

Venting System Inspection

At least once a year a visual inspection should be made of the venting system. You should look for:

- Obstructions which could cause improper venting. The combustion and ventilation air flow must not be obstructed.
- Damage or deterioration which could cause improper venting or leakage of combustion products.
- Rusted flakes around top of water heater.

▲ WARNING

Chemical vapor corrosion of the flue and vent system may occur if air for combustion contains certain chemical vapors. Spray can propellants, cleaning solvents, refrigerator and air conditioner refrigerants, swimming pool chemicals, calcium and sodium chloride, waxes, bleach, and process chemicals are typical compounds which are potentially corrosive.

▲ WARNING

Obstructed or deteriorated vent systems may present a serious health risk or asphyxiation.

▲ WARNING

Be sure the vent piping is properly connected to prevent escape of dangerous flue gasses which could cause deadly asphyxiation.

▲ WARNING

If after inspection of the vent system you found sooting or deterioration, something is wrong. Call the local gas utility or Maytag Customer Service at 1-800-788-8899 for an authorized servicer to correct the problem and clean or replace the flue and venting before resuming operation of the water heater. Failure to make corrections can result in a fire, or explosion causing DEATH, SERIOUS BODILY INJURY, OR PROPERTY DAMAGE.

Oiling Instructions

Oil motor every 12 months with 6 drops of SAE 20 motor oil (Fasco motor only).

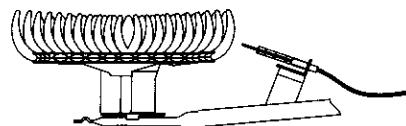
Burner Inspection

▲ WARNING

Flood damage to a water heater may not be readily visible or immediately detectable. However, over a period of time a flooded water heater will create dangerous conditions which can cause DEATH, SERIOUS BODILY INJURY, OR PROPERTY DAMAGE. Contact the Maytag dealer from whom the appliance was purchased or call Maytag Customer Service at 1-800-788-8899 for an authorized servicer to replace a flooded water heater. Do not attempt to repair the unit! It must be replaced!

At least once a year a visual inspection should be made of the main burner and pilot burner. The drawing is for your reference.

You should check for sooting which is not normal and will impair proper combustion.



▲ WARNING

Soot build-up indicates a problem that requires correction before further use. Turn "OFF" gas to water heater and leave "OFF" until repairs are made, because failure to correct the cause of the sooting can result in a fire.

Burner Cleaning

NOTE: Burner assembly must be handled carefully to avoid damaging the hot surface ignitor.

In the event your burner needs cleaning, use the following instructions:

If inspection of the burner shows that cleaning is required, turn the gas control knob clockwise (↗) to the "OFF" position.

Loose deposits on or around the burner can be removed by carefully using the hose of a vacuum cleaner inserted through the access door of the water heater. If the burner needs to be removed for additional cleaning, call the local gas utility or qualified service agent to remove and clean the burner and correct the problem that required the burner to be cleaned.

Service and Maintenance (cont'd)

L.P. Gas Control Valve & Burner Assembly Replacement Information

▲ WARNING

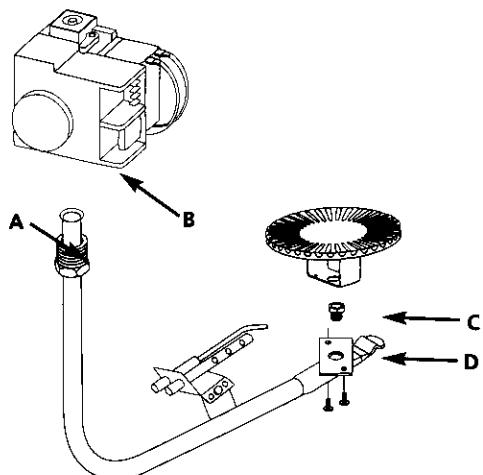
PROPANE (L.P.) GAS CONTROL VALVE AND BURNER ASSEMBLY REPLACEMENT INFORMATION.

For Propane (L.P.) Gas Models Only:

Your water heater is equipped with a Propane (L.P.) gas control valve and a main burner assembly with left hand threads for the following fittings and their connections.

- The connection between the manifold and the gas control valve (A to B) are left hand threads.
- The connection between the main burner orifice and the manifold (C to D) are left hand threads.

For ordering these replacement parts, please refer to the "Repair Parts List" section of this manual.



Draining

The water heater should be drained if being shut down during freezing temperatures. Also periodic draining and cleaning of sediment from the tank may be necessary.

- Turn the gas control knob to the "OFF" position.
- CLOSE the cold water inlet valve to the water heater.
- OPEN a nearby hot water faucet and leave open to allow for draining.
- Connect a hose to the drain valve and terminate to an adequate drain.
- OPEN the water heater drain valve to allow for tank draining.

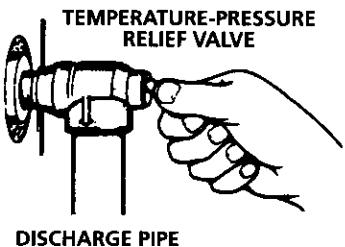
NOTE: If the water heater is going to be shut down and drained for an extended period, the drain valve should be left open with hose connected allowing water to terminate to an adequate drain.

- Close the drain valve.
- Follow instructions in the "Filling The Water Heater" section.
- Follow the operating instructions in the "Operating" section to restart the water heater.

Service and Maintenance (cont'd)

Temperature-Pressure Relief Valve Operation

The temperature-pressure relief valve must be manually operated at least once a year.



Failure to install and maintain a new properly listed temperature-pressure relief valve will release the manufacturer from any claim which might result from excessive temperature or pressure.

▲ WARNING

If the temperature-pressure relief valve on the appliance weeps or discharges periodically, this may be due to thermal expansion. Your water heater may have a check valve installed in the water line or a water meter with a check valve. Call Maytag Customer Service at 1-800-788-8899 for an authorized servicer for further information. Do not plug the temperature-pressure relief valve.

▲ WARNING

When checking the temperature-pressure relief valve operation, make sure that (1) no one is in front of or around the outlet of the temperature-pressure relief valve discharge line, and (2) that the water manually discharged will not cause any property damage because the water may be extremely hot.

If after manually operating the valve, it fails to completely reset and continues to release water, immediately close the cold water inlet to the water heater, follow the draining instructions, and replace the temperature-pressure relief valve with a new one.

Drain Valve Washer Replacement

NOTE: For replacement, use a $1\frac{7}{16}$ " x $1\frac{3}{16}$ " x $\frac{1}{8}$ " thick washer available at your nearest hardware store. For ordering replacement washers, refer to the "Repair Parts List" section.

1. Turn "OFF" gas supply to water heater.
2. Follow "Draining" instructions.
3. Turning counter clockwise, remove the hex cap below the screw handle.
4. Remove the washer and put the new one in place.
5. Screw the handle and cap assembly back into the drain valve and retighten using a wrench. DO NOT OVER TIGHTEN.
6. Follow instructions in the "Filling The Water Heater" section.
7. Check for leaks.
8. Follow the lighting instructions in the "Instructions for Operation" section to restart the water heater.



Housekeeping

Vacuum around base of water heater for dust, dirt, and lint on a regular basis.

Combustible materials such as clothing, cleaning materials, or flammable liquids, etc. must not be placed against or adjacent to the water heater.

To insure sufficient ventilation and combustion air supply, proper clearances from the water heater must be maintained at all times.

Service

Before calling for repair service, read the Start Up Conditions and Operational Conditions found in the Troubleshooting Guide of this manual.

If a condition persists or you are uncertain about the operation of the water heater, let a qualified person check it out.

Call Maytag Customer Service at 1-800-788-8899 for an authorized servicer.

Troubleshooting

Start Up Conditions

CONDENSATION

Whenever the water heater is filled with cold water, a certain amount of condensation will form while the burner is on. A water heater may appear to be leaking when in fact the water is condensation. This usually happens when:

- When a new water heater is filled with cold water for the first time.
- When gas burns and water vapor is produced in water heaters, particularly high efficiency models where flue temperatures are lower.
- When you use large amounts of hot water in a short time and the refill water is very cold.

Moisture from the products of combustion condense on the cooler tank surfaces and form drops of water which may fall onto the burner or other hot surfaces to produce a "sizzling" or "frying" noise.

Because of the suddenness and amount of water, condensation water may be diagnosed as a "tank leak". After the water in the tank warms up (about 1-2 hours), the condition should disappear.

Do not assume the water heater is leaking until there has been enough time for the water in the tank to warm up.

An undersized water heater will cause more condensation. The water heater must be sized properly to meet the family's demands for hot water including dishwashers, washing machines and shower heads.

Excessive condensation may be noticed during the winter and early spring months when incoming water temperatures are at their lowest.

Good venting is essential for a gas fired water heater to operate properly as well as to carry away products of combustion and water vapor.

THERMAL EXPANSION

Water supply systems may, because of high line pressure, frequent cut-offs, the effects of water hammer and others, have installed devices such as pressure reducing valves, check valves, back flow preventers, etc. to control these types of problems. When these devices are not equipped with an internal by-pass, and no other measures are taken, the devices cause the water system to be closed. As water is heated, it expands (thermal expansion) and closed systems do not allow for the expansion of heated water.

The water within the water heater tank expands as it is heated and increases the pressure of the water system. If the relieving point of the water heater's temperature-pressure relief valve is reached, the valve will relieve the excess pressure. **The temperature-pressure relief valve is not intended for the constant relief of thermal expansion.** This is an unacceptable condition and must be corrected.

It is recommended that any devices installed which could create a closed system have a by-pass and/or the system have an expansion tank to relieve the pressure built by thermal expansion in the water system. Expansion tanks are available for ordering through Maytag Customer Service (1-800-788-8899). Contact the local plumbing inspector, water supplier, and/or call Maytag Customer Service at 1-800-788-8899 for an authorized servicer for assistance in controlling these situations.

STRANGE SOUNDS

Possible noises due to expansion and contraction of some metal parts during periods of heat-up and cool-down do not represent harmful or dangerous conditions.

Condensation causes sizzling and popping with the burner area during heating and cooling periods and should be considered normal. See "Condensation" section.

SMOKE/ODOR

It is not uncommon to experience a small amount of smoke and odor during the initial start-up. This is due to burning off of oil from metal parts, and will disappear in a short while.

Troubleshooting (cont'd)

Operational Conditions

SMELLY WATER

In each glasslined water heater there is installed at least one anode rod (see parts section) for corrosion protection of the tank. Certain water conditions will cause a reaction between this rod and the water. The most common complaint associated with the anode rod is one of a "rotten egg smell". This odor is derived from hydrogen sulfide gas dissolved in the water. The smell is the result of four factors which must all be present for the odor to develop:

- a. a concentration of sulfate in the supply water.
- b. little or no dissolved oxygen in the water.
- c. a sulfate reducing bacteria within the water heater.
(This harmless bacteria is non-toxic to humans.)
- d. an excess of active hydrogen in the tank. This is caused by the corrosion protective action of the anode.

Smelly water may be eliminated or reduced in some water heater models by replacing the anode(s) with one of less active material, and then chlorinating the water heater tank and all hot water lines. Call Maytag Customer Service at 1-800-788-8899 for an authorized servicer for further information concerning an Anode Replacement Kit #9001453 and this Chlorination Treatment.

If the smelly water persists after the anode replacement and chlorination treatment, we can only suggest that continuous chlorination and filtering conditioning equipment be considered to eliminate the water problem.

Do not remove the anode leaving the tank unprotected. By doing so, all warranty on the water heater tank is voided.

"AIR" IN HOT WATER FAUCET'S

▲ WARNING

HYDROGEN GAS: Hydrogen gas can be produced in a hot water system that has not been used for a long period of time (generally two weeks or more). Hydrogen gas is extremely flammable and explosive. To prevent the possibility of injury under these conditions, we recommend the hot water faucet be opened for several minutes at the kitchen sink before any electrical appliances which are connected to the hot water system are used (such as a dishwasher or washing machine). If hydrogen gas is present, there will probably be an unusual sound similar to air escaping through the pipe as the hot water faucet is opened. There must be no smoking or open flame near the faucet at the time it is open.

HIGH TEMPERATURE SHUT OFF SYSTEM

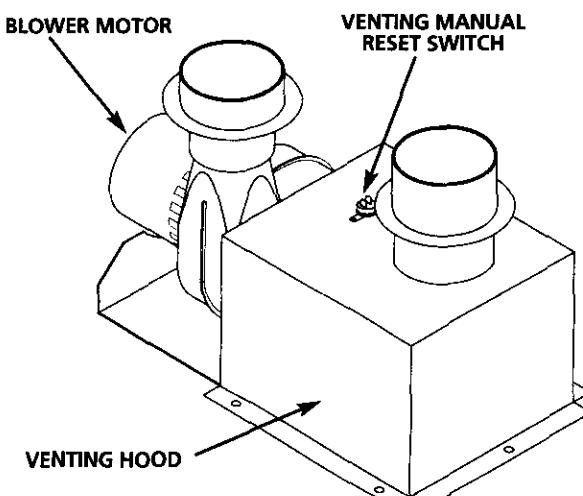
This water heater is equipped with an automatic gas shut off system. The high temperature shut off is built into the gas control valve. This system shuts off the gas supply to the water heater burners when high water temperatures are present. It is non-resettable. If the high temperature shut off activates, the gas control valve must be replaced. If this were to occur, turn "OFF" the entire gas supply to the water heater. Call Maytag Customer Service at 1-800-788-8899 for an authorized servicer.

▲ WARNING

Should overheating occur or the gas supply fail to shut off, turn "OFF" the manual gas control valve to the appliance.

VENTING MANUAL RESET SWITCH

There is a venting manual reset switch located on the venting hood. If switch is activated, it will not reset itself. Before resetting this switch, check for flue blockage and propriety of the venting system. To reset the venting manual reset switch, press the red reset button.



Troubleshooting (cont'd)

Operational Conditions (cont'd)

NOT ENOUGH OR NO HOT WATER

1. Check the manual gas shut off valve to be sure it is open.
2. If the diagnostic indicator on the front of the thermostat is blinking, the control must be manually reset by cycling the control system. To do this, turn the electrical power supply off and then on.
3. The gas control knob must be turned to the "ON" position.
4. The ON/OFF switch on the control box must be "ON".
5. The temperature adjustment dial may be set too low. See the "Temperature Regulation" section.
6. The gas company can check the gas input to see if it is correct. An underfired water heater will not heat water as quickly.
7. Look for leaking or open hot water faucet's. Make sure all are closed.
8. The cold water inlet temperature may be colder during the winter months. It will take longer to heat the water and seem like less hot water.
9. If you cannot find what is wrong, call Maytag Customer Service (1-800-788-8899) for an authorized servicer.

WATER IS TOO HOT

1. The temperature adjustment dial may be set too high. See the "Temperature Adjustment" section.
NOTE: A period of time is necessary after an adjustment has been made for the water temperature to reach the new temperature setting.
2. If lower temperature settings will not lower the water temperature, call Maytag Customer Service (1-800-788-8899) for an authorized servicer.

▲ WARNING

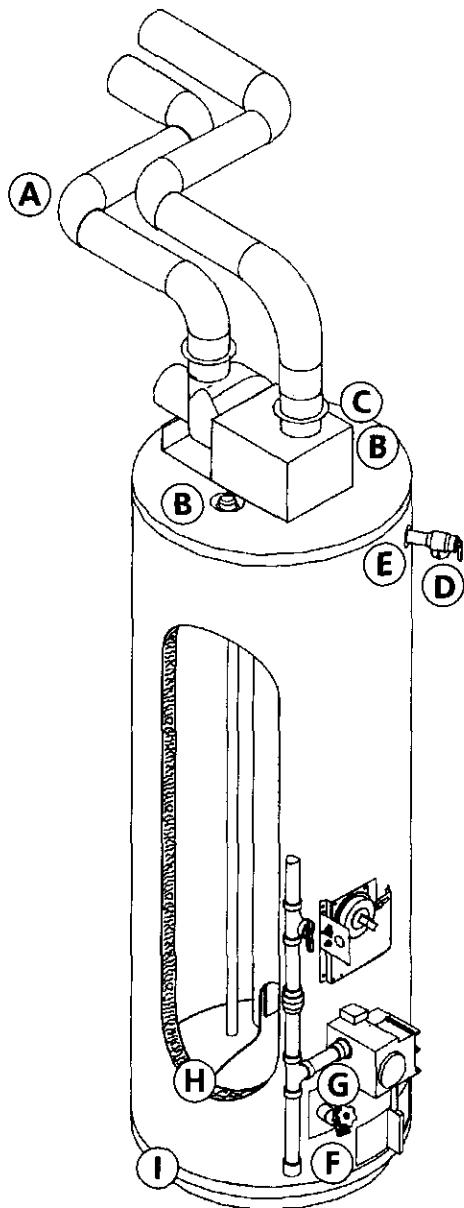
Due to the nature of the typical gas water heater, the water temperature in certain situations may be hotter than the thermostat setting. Short, frequent draws of hot water - especially with very cold incoming water - can shock the thermostat into brief operation resulting in hotter and hotter layers of water closer to the top of the tank. Changes in hot water usage patterns or raising the temperature differential between the cut-on of the thermostat and the cold water temperature will usually eliminate the problem.

Troubleshooting (cont'd)

Leakage Checkpoints

Use this guide to check a "Leaking" water heater. Many suspected "Leakers" are not leaking tanks. Often the source of the water can be found and corrected.

If you are not thoroughly familiar with your local gas codes your water heater, and safety practices, contact your local gas utility or call Maytag Customer Service at 1-800-788-8899 for an authorized servicer to check the water heater.



▲ CAUTION

Read this manual first. Then before checking the water heater make sure the gas supply has been turned "OFF", and never turn the gas "ON" before the tank is completely full of water.

▲ CAUTION

Never use this water heater unless it is completely filled with water. To prevent damage to the tank, the tank must be filled with water. Water must flow from the hot water faucet before turning "ON" gas to the water heater.

- Ⓐ Water at the draft hood is water vapor which has condensed out of the combustion products. This is caused by a problem in the vent. Call Maytag Customer Service at 1-800-788-8899 for an authorized servicer.
- Ⓑ *Condensation may be seen on pipes in humid weather or pipe connections may be leaking.
- Ⓒ *The primary anode rod fitting may be leaking.
- Ⓓ Small amounts of water from temperature-pressure relief valve may be due to thermal expansion or high water pressure in your area.
- Ⓔ *The temperature-pressure relief valve may be leaking at the tank fitting.
- Ⓕ Water from a drain valve may be due to the valve opened slightly.
- Ⓖ *The drain valve may be leaking at the tank fitting.
- Ⓗ Combustion products contain water vapor which can condense on the cooler surfaces of the tank. Droplets form and drip into the fire or run on the floor. This is common at the time of startup after installation and when incoming water is cold.
- Ⓘ Water in the water heater bottom or on the floor may be from condensation, loose connections, or the relief valve. DO NOT replace the water heater until a full inspection of all possible water sources is made and necessary corrective steps taken. Leakage from other appliances, water lines, or ground seepage should also be checked.

*NOTE: To check where threaded portion enters tank, insert cotton swab between jacket opening and fitting. If cotton is wet, follow "Draining" instructions in the "Service and Maintenance" section and then remove fitting. Put pipe dope or teflon tape on the threads and replace. Then follow "Filling the Water Heater" instructions in the "Instructions for Installation" section.

Troubleshooting (cont'd)

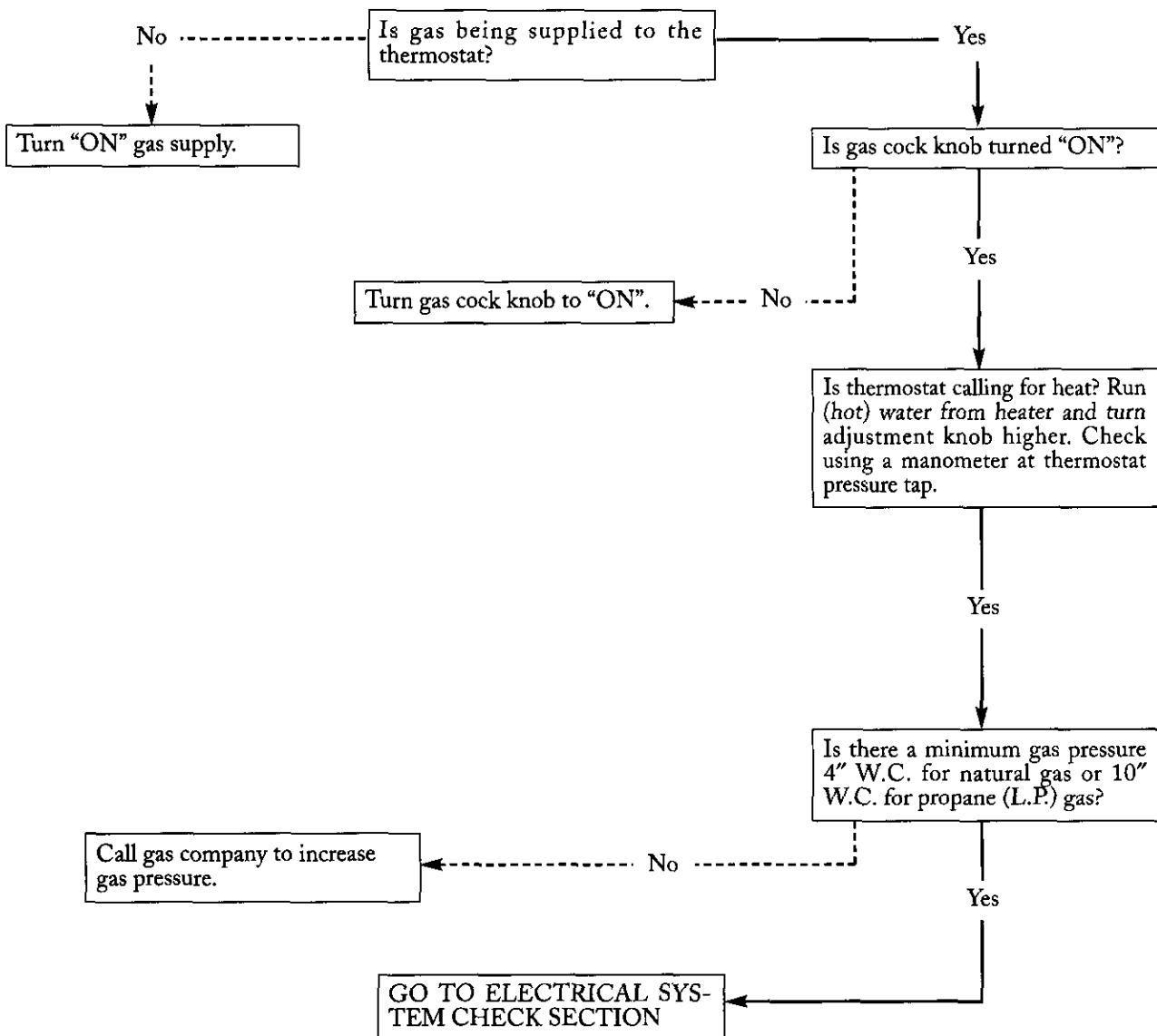
▲ WARNING

This troubleshooting guide has been supplied for use by qualified service personnel who have a complete understanding of both electricity and gas.

▲ WARNING

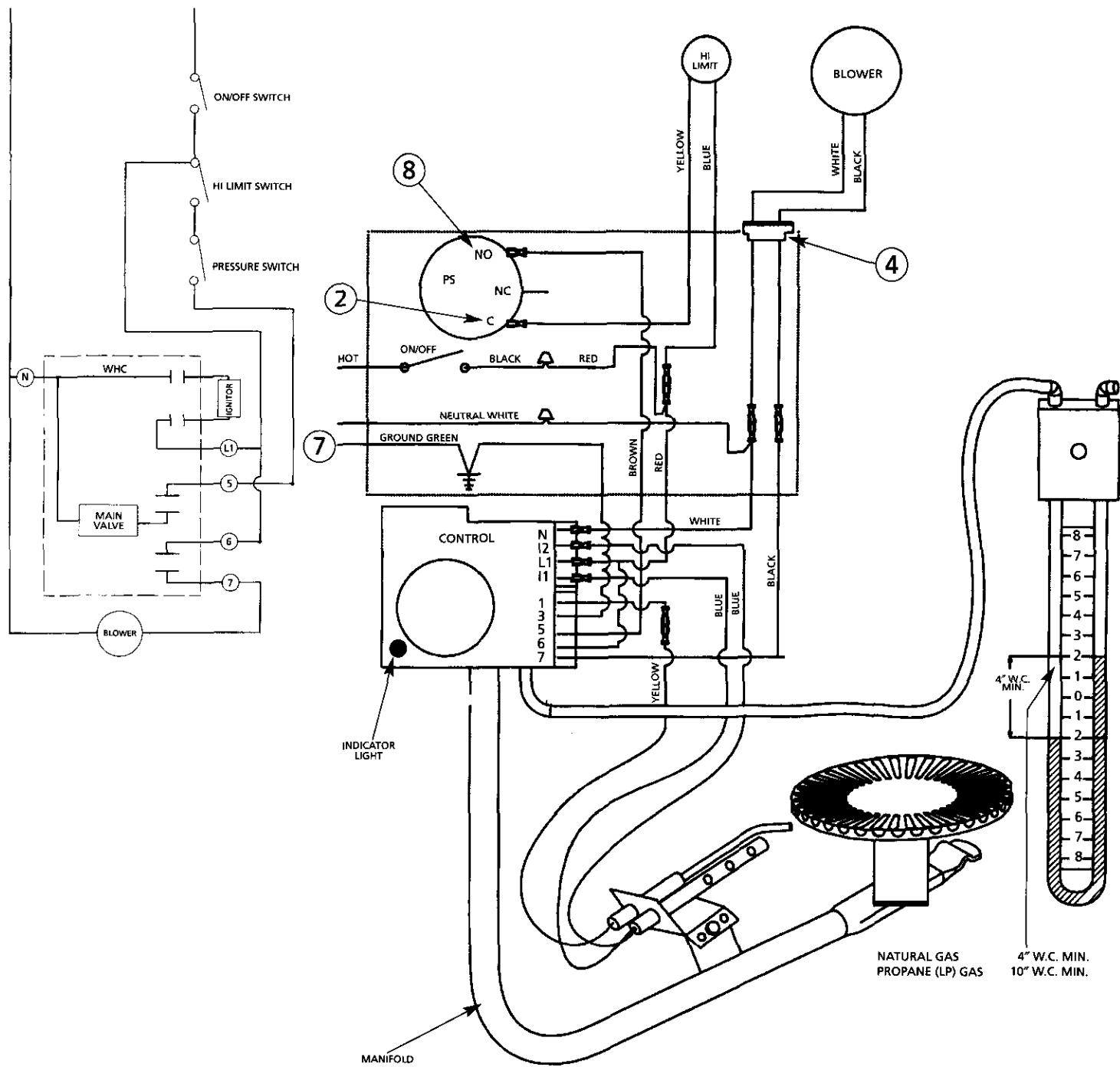
Label all wiring before disconnecting any wiring; to ensure correct reconnection. Failure to follow this instruction could cause improper and possible dangerous operation, resulting in DEATH, SERIOUS BODILY INJURY, OR PROPERTY DAMAGE.

THERMOSTAT AND GAS SUPPLY CHECK



Troubleshooting (cont'd)

Diagram for "Electrical System Check" on pages 38 and 39.

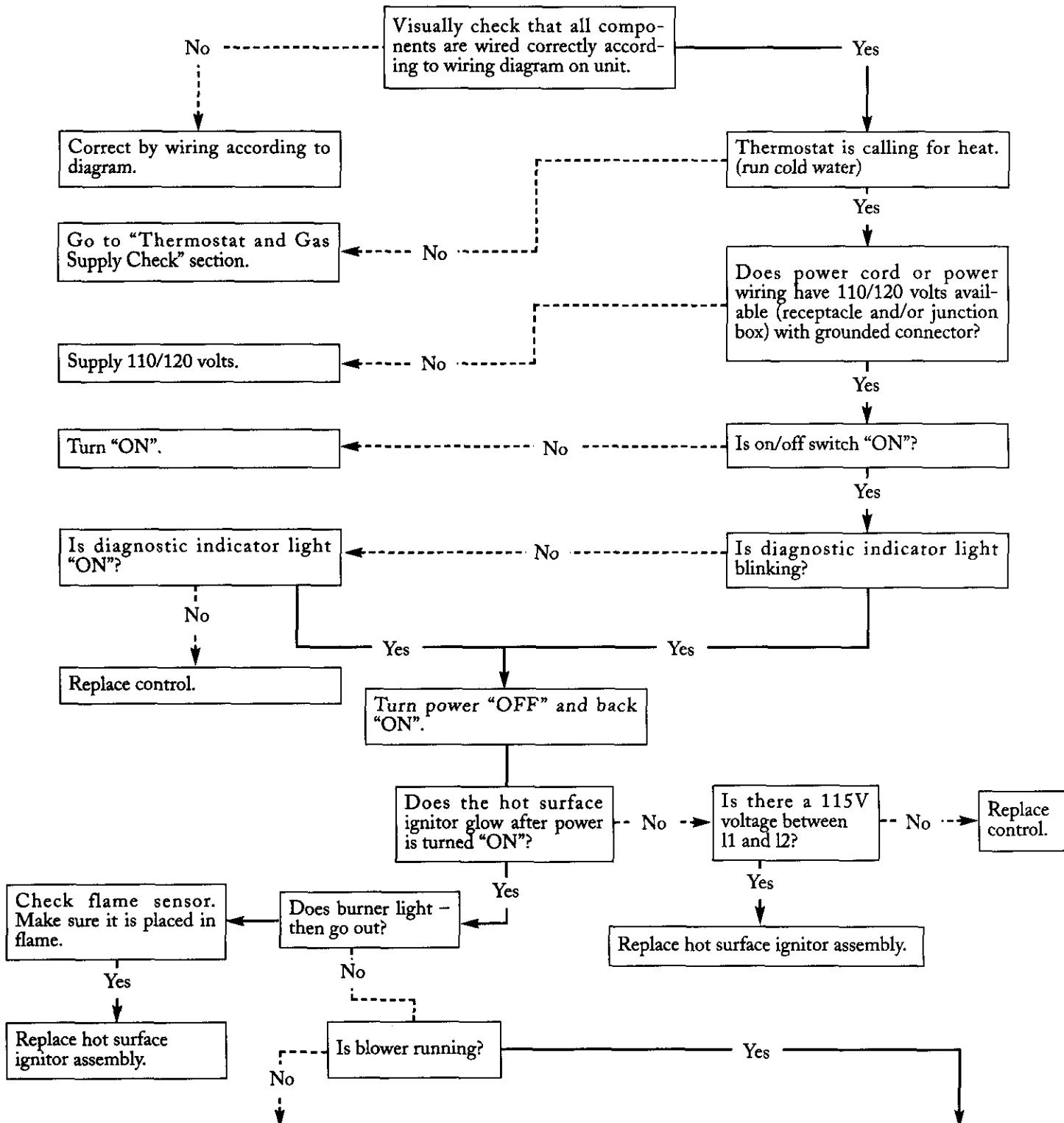


Troubleshooting (cont'd)

ELECTRICAL SYSTEM CHECK (Use diagram on page 37)

WARNING

Label all wiring before disconnecting any wiring; to ensure correct reconnection. Failure to follow this instruction could cause improper and possible dangerous operation, resulting in DEATH, SERIOUS BODILY INJURY, OR PROPERTY DAMAGE.

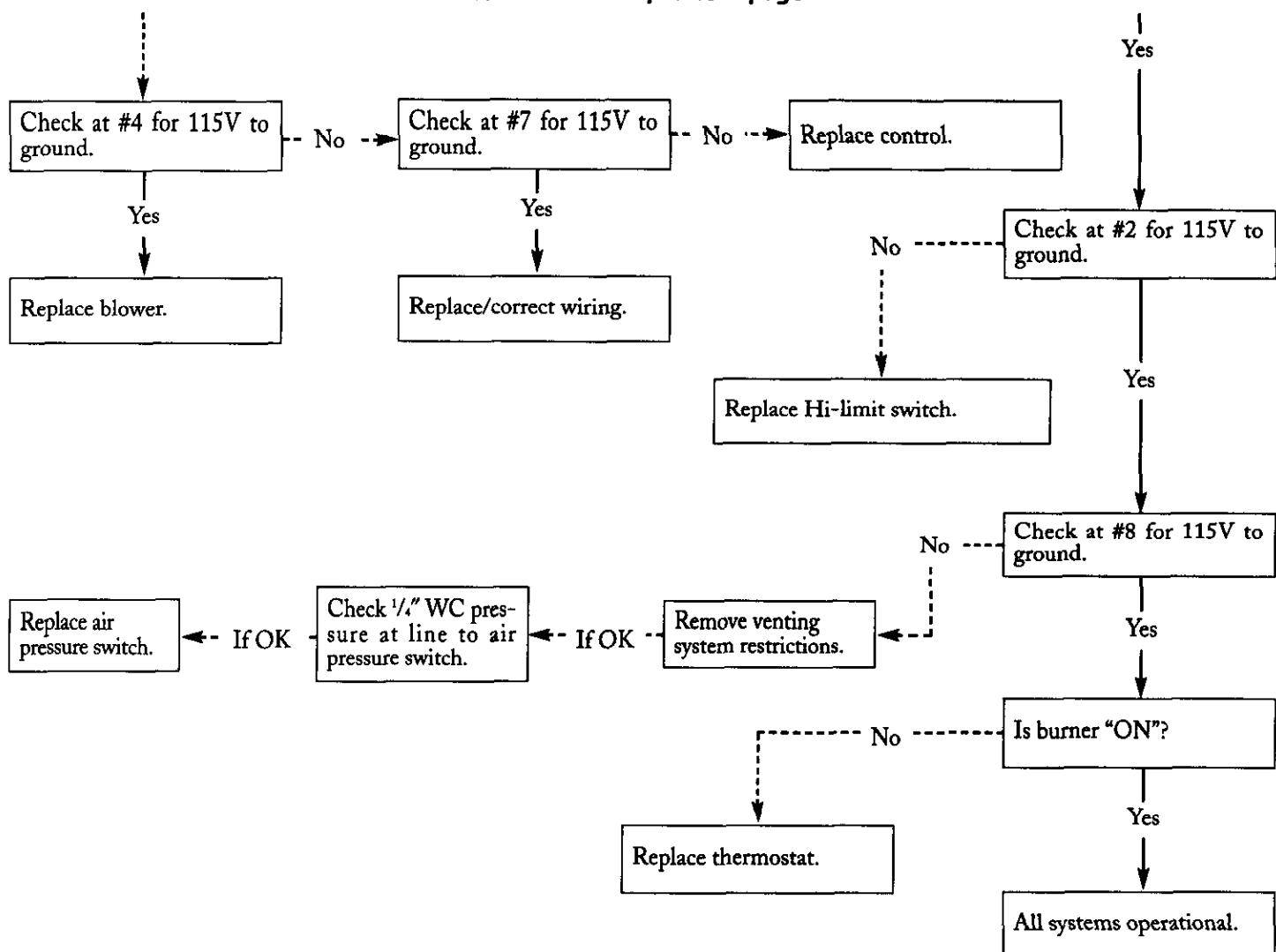


continued on next page

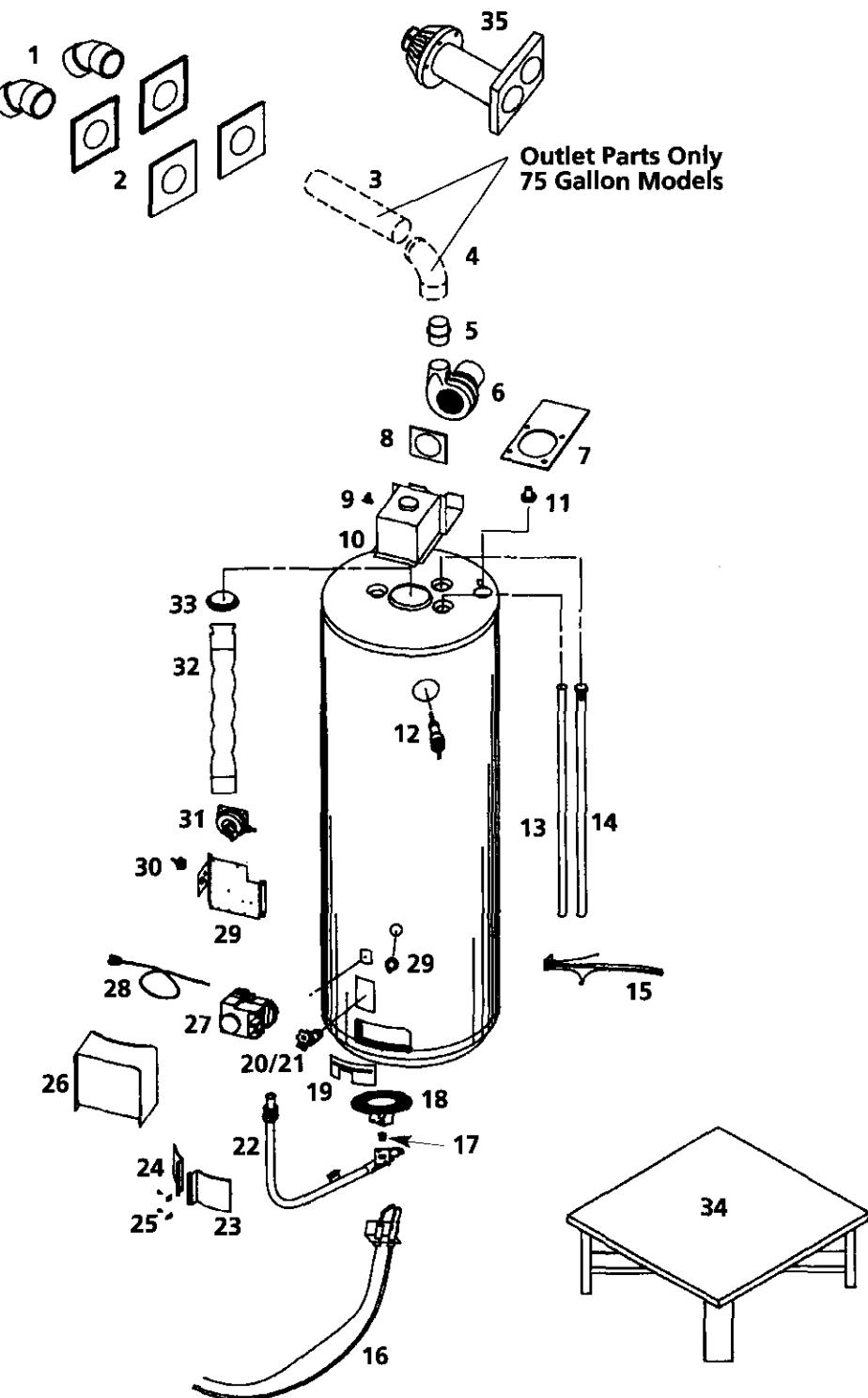
continued on next page

Troubleshooting (cont'd)

continued from previous page



Repair Parts List



Repair Parts List (cont'd)

MAYTAG GAS WATER HEATERS MODEL NUMBERS:

HJ640NBDVT 40 Gallon Natural Gas
 HJ640PBDVT 40 Gallon Propane (L.P.) Gas
 HJ650NBDVT 50 Gallon Natural Gas

HJ650PBDVT 50 Gallon Propane (L.P.) Gas
 HJ675NRDVT 75 Gallon Natural Gas
 HJ675PRDVT 75 Gallon Propane (L.P.) Gas

KEY NO.	PART DESCRIPTION	MODEL NUMBERS					
		HJ640NBDVT	HJ640PBDVT	HJ650NBDVT	HJ650PBDVT	HJ675NRDVT	HJ675PRDVT
		PART NUMBERS					
1	3" PVC Vent Terminal	9001957	9001957	9001957	9001957	—	—
1	3" ABS Vent Terminal	—	—	—	—	9002120	9002120
2	Wall Collar	9002728	9002728	9002728	9002728	9002728	9002728
3	3" ABS Schedule 40 5' Vent Pipe	—	—	—	—	9002106	9002106
4	3" ABS Schedule 40 90° Elbow	—	—	—	—	9002107	9002107
5	Vent/Blower Adapter	9002506	9002506	9002506	9002506	9002506	9002506
6	Blower	9002507	9002507	9002507	9002507	9002507	9002507
7	Flue Adapter Gasket - (6" x 10.102")	9002567	9002567	9002567	9002567	9002567	9002567
8	Blower Gasket	9002508	9002508	9002508	9002508	9002508	9002508
9	Venting Manual Reset Switch	9001962	9001962	9001962	9001962	9001962	9001962
10	Vent Hood Assembly	9002509	9002509	9002509	9002509	9002670	9002670
11	Rubber Gasket - Wiring	9002519	9002519	9002519	9002519	9002519	9002519
12	Temperature-Pressure Relief Valve	9000728	9000728	9000728	9000728	9000728	9000728
13	Dip Tube	9002545	9002545	9002546	9002546	9002545	9002545
14	Anode Rod	9000029	9000029	9000279	9000279	9000734	9000734
15	Wiring Harness	9002520	9002520	9002520	9002520	9002520	9002520
16	Hot Surface Ignition Assembly	9002518	9002518	9002518	9002518	9002518	9002518
17	Orifice (Natural) Standard	0230120 (#33)	—	0230120 (#33)	—	0230279 (#25)	—
17	Orifice Propane(L.P.) Standard	—	0230224 (#51)	—	0230244 (#51)	—	0230260 (#43)
17	Orifice (Natural) High Altitude	0230141 (#36)	—	0230141 (#36)	—	0230142 (#28)	—
17	Orifice (L.P.) High Altitude	—	0230222 (#52)	—	0230222 (#52)	—	0230261 (#44)
18	Burner Assembly (Nat.)	9002411	—	9002411	—	9003040	—
18	Burner Assembly (L.P.)	—	9002411	—	9002411	—	9003043
19	Inner Door	9000281	9000281	9000281	9000281	9000281	9000281
20	Drain Valve	9000058	9000058	9000058	9000058	9001588	9001588
21	Drain Valve Washer (17/32"x13/64"x1/8" thick)*	9001584	9001584	9001584	9001584	9001584	9001584
22	Manifold (Nat.)	9002516	—	9002516	—	9002654	—
22	Manifold (L.P.)	—	9002517	—	9002517	—	9002655
23	Right Access Door w/Gasket	9000695	9000695	9000695	9000695	9000695	9000695
24	Left Access Door w/Gasket	9000696	9000696	9000696	9000696	9000696	9000696
25A	Access Door Clips (2)	9000694	9000694	9000694	9000694	9000694	9000694
25B	Jacket / Access Door Clips (8)	9001305	9001305	9001305	9001305	9001305	9001305
26	Air Pressure Switch Cover	9002569	9002569	9002569	9002569	9002569	9002569
27	Gas Control Valve (Nat.)	9002514	—	9002514	—	9002514	—
27	Gas Control Valve (L.P.)	—	9002515	—	9002515	—	9002515
28	Power Cord	9003095	9003095	9003095	9003095	9003095	9003095
29	Mounting Bracket	9002512	9002512	9002512	9002512	9002512	9002512
30	On / Off Switch	9001773	9001773	9001773	9001773	9001773	9001773
31	Air Pressure Switch	9002568	9002568	9002643	9002643	9002568	9002568
32	Flue Baffle Assembly	9002510	9002510	9002632	9002632	9002653	9002653
33	Baffle Adapter Collar Assembly	9002570	9002570	—	—	**	**
34	Water Heater Stand	9001422	9001422	9001442	9001442	—	—
35	Optional (Deluxe) Horizontal Vent Kit	9002749	9002749	9002749	9002749	9002749	9002749
#	Manual			0002917750		66001119	

* Also available at most hardware stores.

Now that you have purchased this Gas Water Heater, should a need ever exist for repair parts or service, simply call Maytag Customer Service at 1-800-788-8899 for an authorized servicer. Be sure to provide pertinent facts when you call.

** Consists of the following parts:

Flue Adapter 9001290
 Adapter Gasket 9001292
 Adapter Plate w/Gasket 9001294

The model number of this Gas Water Heater will be found on the model rating plate located near the gas control valve.

When ordering repair parts, always give the following information:

Model Number
 Part Number
 Part Description
 Name of Item

THIS IS A REPAIR PARTS LIST, NOT A PACKING LIST.

Notes

Notes

Warranty

FULL ONE YEAR WARRANTY

For One Year from the date of Original Retail Purchase, any part which fails in normal home use will be repaired or replaced free of charge.

If a leak occurs in the Tank, a new water heater of the closest capacity and quality then available, will be replaced free of charge.

The warranty of the replacement is the balance of the original water heaters Warranty.

LIMITED PARTS WARRANTY

After the First year and through the Sixth Year from the date of Original Retail Purchase, any Parts which fail due to a defect in materials or workmanship, will be replaced or repaired free of charge for the part itself, with the owner paying all other costs, including labor, mileage and transportation.

If the water heater is subjected to commercial, institutional, industrial or non-residential use, the above warranty coverage for parts that are proved to be defective in material or workmanship is effective for one year from the date of the Original Retail Purchase.

The warranty of the replacement is the balance of the original water heaters Warranty, or twelve months from the date of the part(s) purchase, whichever comes first.

Blower fan and assembly are warranted for five years.

The warranty is limited to the original owner of the water heater.

LIMITED TANK WARRANTY AGAINST LEAKS

After the First Year and through the Sixth Year from the date of Original Retail Purchase, if a leak occurs in the Tank, a new water heater of the closest capacity and quality then available, will be replaced free of charge for the water heater, with the owner paying all other costs, including labor, mileage and transportation.

If the water heater is subjected to commercial, institutional, industrial or non-residential use, the above warranty coverage for tanks that are proved to be defective in material or workmanship is effective for two years from the date of the Original Retail Purchase.

The warranty of the replacement is the balance of the original water heaters Warranty.

Please note: The Full and Limited Warranty applies only while this water heater is used in the United States of America.

The warranty is limited to the original owner of the water heater.

TO RECEIVE WARRANTY SERVICE

To locate an authorized service company in your area contact the Maytag dealer from whom your appliance was purchased; or call Maytag Customer Service at the number listed below. Should you not receive satisfactory warranty service, please call or write:

Maytag Customer Service
P.O. Box 2370
Cleveland, TN 37320-2370
U.S.A. 1-800-788-8899

When contacting Maytag Customer Service be sure to provide the Model and Serial Number of your appliance, The Name and Address of the Dealer from whom you purchased the appliance and the Date of Purchase.

MAYTAG WATER HEATERS ARE MANUFACTURED AND THIS WARRANTY PROVIDED BY STATE INDUSTRIES, INC., ASHLAND CITY, TN. MAYTAG IS A TRADEMARK OF MAYTAG CORPORATION AND IS USED UNDER LICENSE TO STATE INDUSTRIES, INC.